

MRP II Scheduler & Master Production Schedule

Main theatre - 10/06/2016

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- 1 Introduction
- 2 Use Cases
- 3 Configuration
- 4 Demonstration
- 5 Conclusion
- 6 Q & A



Introduction

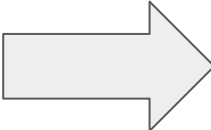


Translating a business plan into a comprehensive product manufacturing schedule that covers what is to be assembled or made, when, with what materials acquired when ...

— Business Dictionary

People.

Various departments are involved in the preparation of this master production schedule due to the variety of inputs and decisions to be taken.

- Salesperson.
 - Demand Planner.
 - Manufacturing Lead.
 - Purchase Lead.
 - Logistics Manager.
 - ...
- 
- Subcontractors.
 - Suppliers.
 - ...

Context.

This strategic procurement plan will be put into place for two main reasons:

- **Lengthy lead times** for raw materials purchasing as well as for semi-finished or finished products manufacturing
 - Cannot wait for the generation of the demand
 - *Make-to-order* is not an option
- **Seasonal demand** due to specific market conditions
 - Cannot establish a fixed amount of stock
 - *Minimum stock rules* is not an option

MPS

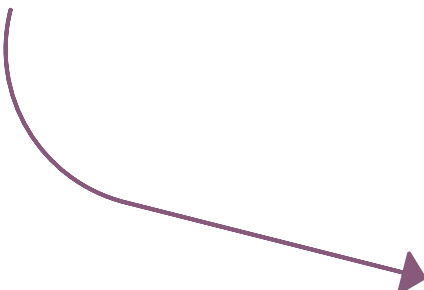
- Forecast
- Indirect Link
- 1:x (security stock)
- Lengthy Lead Times

MTO

- Actual Demand
- Direct Link
- 1:1 (lean)
- Short Lead Times

MTS

- Actual Demand
- Indirect Link
- 1:x (security stock)
- Moderate Lead Times



A new addition to the already powerful set of procurement methods in Odoo.

MPS in Main Warehouse

Mouse, Wireless by Unit(s)		Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
Starting Inventory		0.00	-220.00	-185.00	-200.00	-270.00	-240.00	-290.00	-240.00	-190.00	-140.00	-90.00	-40.00
- Demand Forecast		220.00	0.00	45.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
- Indirect Demand		50.00	15.00	20.00	20.00	20.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00
+ To Supply / Produce		0 <...< 50	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00
= Forecasted Inventory		📍 15	-220.00	-185.00	-200.00	-270.00	-240.00	-290.00	-240.00	-190.00	-140.00	-90.00	-40.00
Computer SC234 by Unit(s)		Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
Starting Inventory		0.00	-10.00	5.00	5.00	-15.00	5.00	105.00	105.00	105.00	105.00	105.00	105.00
- Demand Forecast		60.00	0.00	20.00	40.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
- Indirect Demand		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
+ To Supply / Produce		0 <...< 20	50.00	15.00	20.00	20.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00
= Forecasted Inventory		📍 5	-10.00	5.00	5.00	-15.00	5.00	105.00	105.00	105.00	105.00	105.00	105.00

[Add a Product](#)



Use Cases

Electric Car Production

Multi-level bill of materials with lengthy manufacturing and purchase lead times originating from multiple suppliers



Cascading Supply Chain.






Grocery Store

Daily planification of purchases
for seasonal items




Configuration


I invite you to go on
odoo.com/page/start10
and create your own database

Website

APPLICATIONS ▾APERÇU PRIX COMMUNAUTÉ DOCU MICHAËL RICHARD (MRI) ▾ TRY IT FREE



Test-drive Odoo 10 (beta)

 For a limited time!
Test databases will be **deleted permanently** in a few weeks

SELECT AN APP TO START TESTING

Steps to configure MPS.

- Install the Manufacturing app.
- Activate the Master Production Schedule in the settings.
- Install the Purchase app.
- Add vendors.
- Add purchased products and specify their purchase lead time.
- Add manufactured products and specify their manufacturing lead time.
- Specify the bill of materials for each manufactured product.
- Add the configured products into the MPS dashboard.
- Have fun!



Demonstration



Conclusion

A great collaboration tool.



**A great
addition to
the existing
set of
procurement
tools in
Odoo.**





Q&A

Thank you.



#odooexperience

References.

- <http://www.businessdictionary.com/definition/master-production-scheduling-MPS.html>
- Supply Chain Management - Sunil Chopra / Peter Meindl
- <https://ptest-mps-oexp.odoo.com/web#home>