



DATA DRIVEN

TOYOTA Customer 360° on
Apache Spark™

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Toyota Motor Sales IT Research and Development
Final

TOYOTA Big Data History





 **TEAM TOYOTA**

R&D

Data Engineering

Infrastructure

Enterprise Architecture

SPARK SUMMIT 2014

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Genchi Genbutsu

“Go Look, Go See”





- Compute
- Streaming
- Machine Learning

ACTIONABLE INSIGHTS



Data Engineering

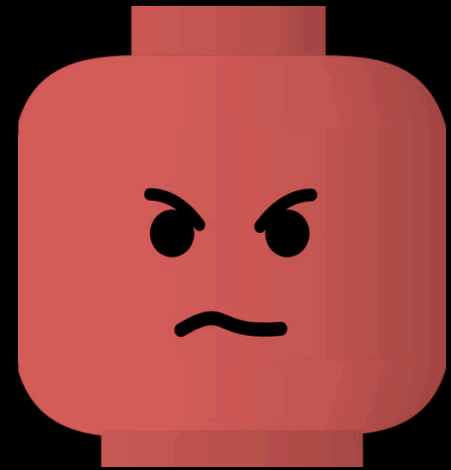
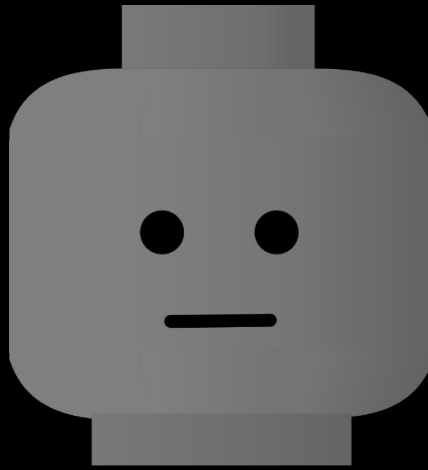
Customer Experience **original** Batch Job

160 **hours** (6.6 days)




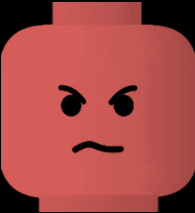


Same job re-written using **Apache Spark** ...

4 hours

Existing Tools



Existing Tools

Toyota Social Opinion 2013		
	Jan – Feb	Feb - Mar
	 +1%	 +2%
	 +1%	 +1%

Toyota Online Conversations by the Numbers



**2014
Study**

- 40%** Retailers Selling Toyota Vehicles
- 11%** Opinions on Marketing Campaigns
- 10%** Feedback on Dealer Sales and Service Experiences
- 9%** Opinions on Product Styling and Features
- 8%** People In Market for a Toyota
- 8%** Incident Reports Involving a Toyota Vehicle
- 7%** Feedback on Product Quality
- 5%** Customers Advocating for the Brand
- 2%** Completely Irrelevant



Toyota Online Conversations by the Numbers



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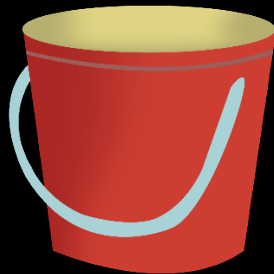
50%
Noise



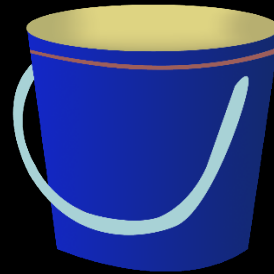


Categorize and Prioritize incoming Social Media interactions in Real-Time using Spark MLlib

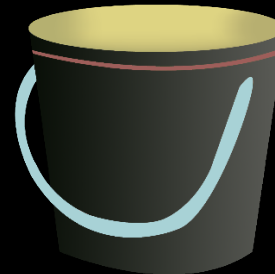
Campaign
Opinions



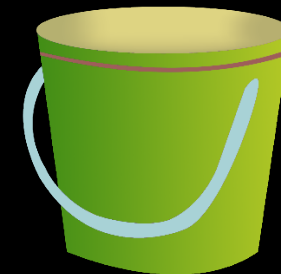
Customer
Feedback

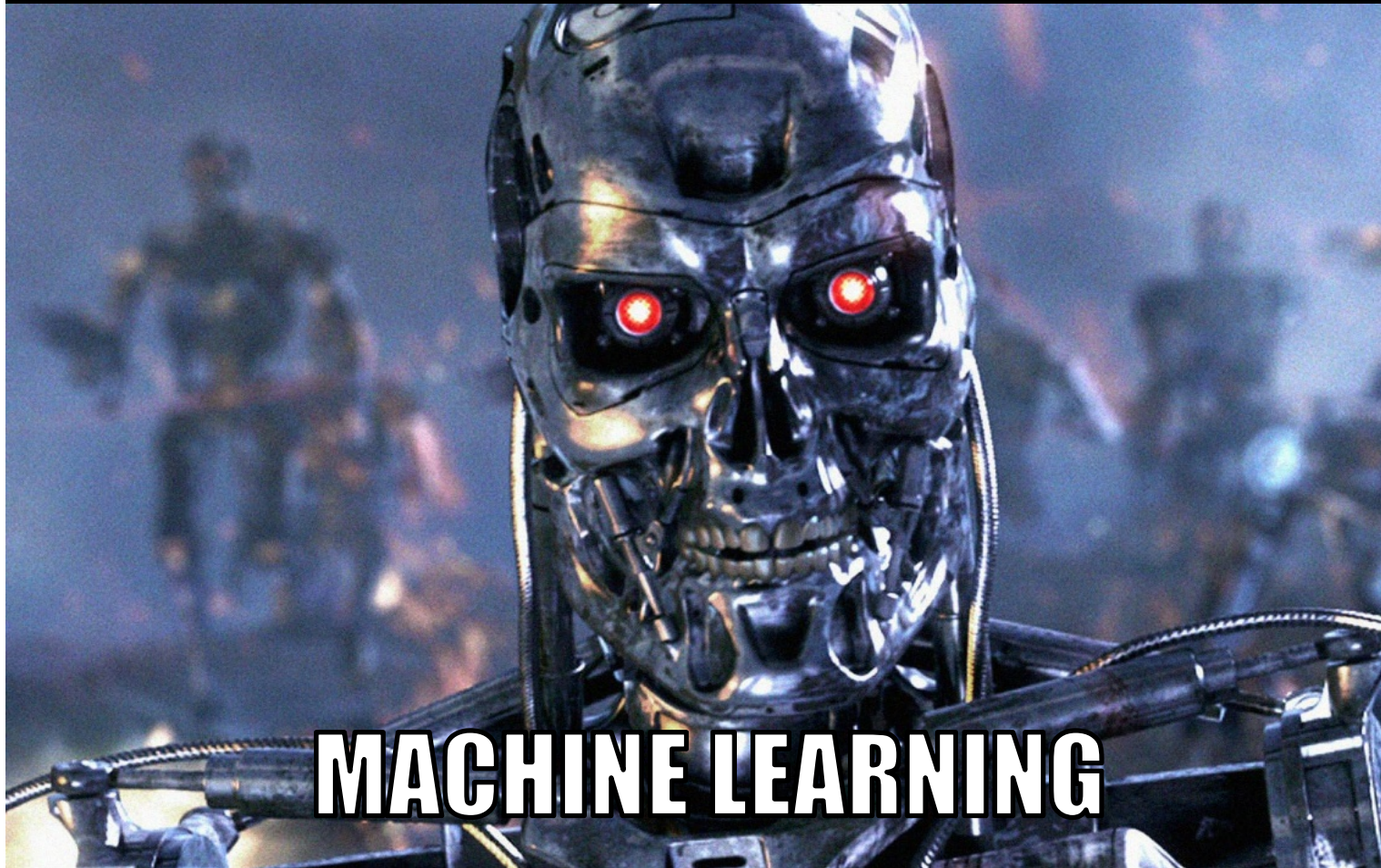


Product
Feedback



Noise





First Spark MLlib Experiment

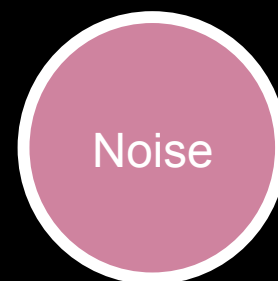
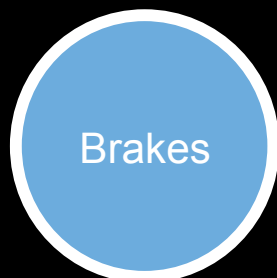
Time-box project to 12 Weeks
Classify at min 80% accuracy

- Seat Cover Wrinkles/Cracking
- **Brake Noise**
- Shift Quality
- Oil Leaks
- HVAC Odor
- Dead Battery
- Rodent Wire Harness Damage
- Paint Chips



**Describe this
issue...**







When I'm backing up in my 2012 Prius, it sounds like something hanging up or scraping as it rotates and only happens in the morning..



I hear a squeak coming from the back wheel of my Prius as I pull out from my driveway in the morning.



Identify Training Data for Brake Noise Model

BRAKES	
Mark the box next to the problem	
01)	<input type="checkbox"/> Brakes pull to the left
02)	<input type="checkbox"/> Brakes pull to the right
03)	<input checked="" type="checkbox"/> Brake noise (please specify front/rear/both)
04)	<input type="checkbox"/> Brake vibration (please specify front/rear/both)
05)	<input type="checkbox"/> Brake application/pedal feel (soft/hard)
06)	<input type="checkbox"/> Braking effectiveness
07)	<input type="checkbox"/> Parking brake
08)	<input type="checkbox"/> ABS Brakes (ABS light/ABS system)
09)	<input type="checkbox"/> VSC (VSC light/VSC system)
10)	<input type="checkbox"/> Brake problem other than listed above

When, Where, What	
When it's cold the brakes make noise specifically when backing up they squeak.	

Problem Severity (Check One)	
Not At All Serious	<input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/> 4 <input type="checkbox"/> 5 Extremely Serious

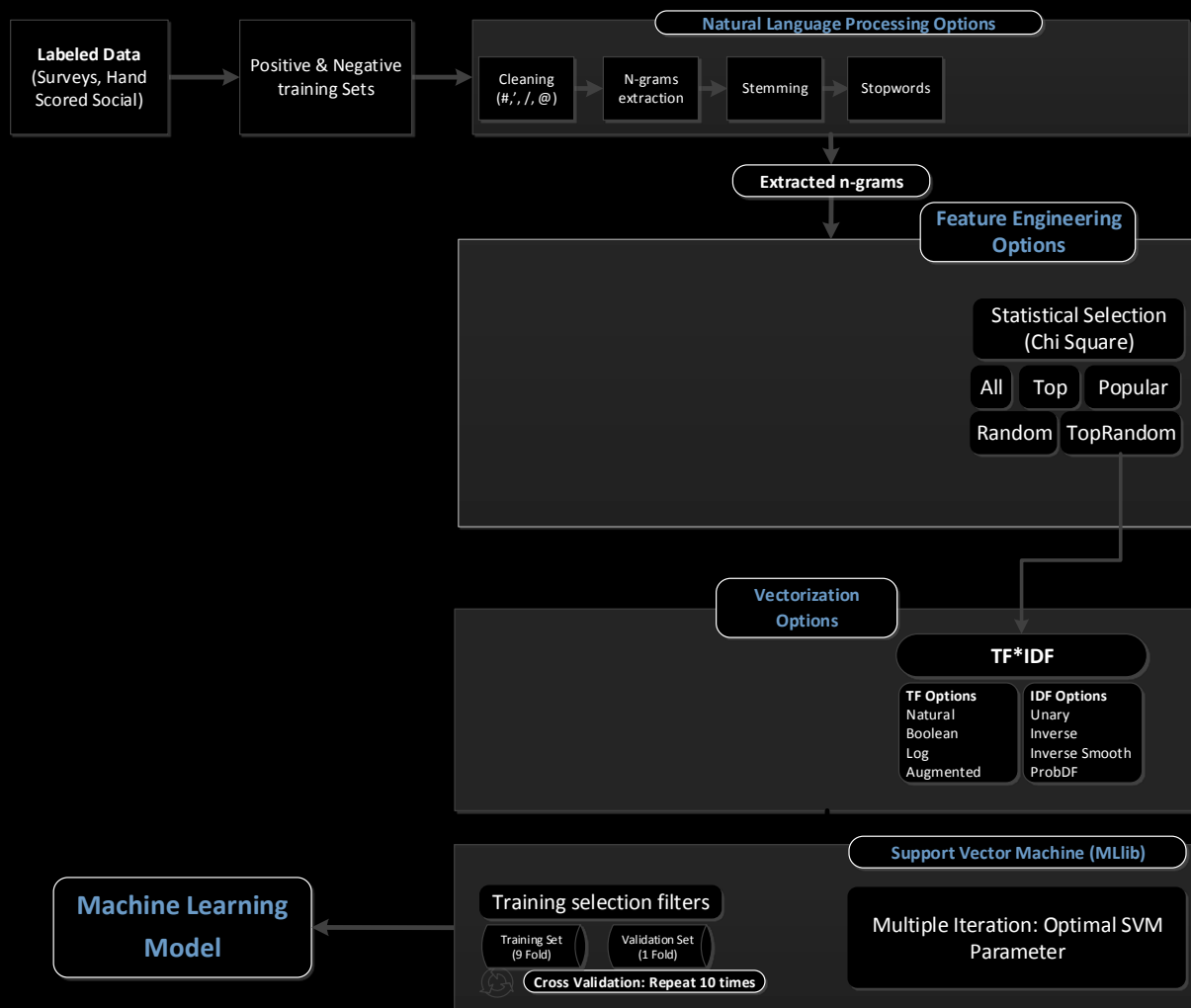
Extract Category (Label) matching Model Objective

Extract features from the Verbatim Text





Social ML Pipeline



Extract Text Features

```
object ChiSquareFeatureSelector {  
  def selectFeatures(documents: RDD[LabeledNgramInfos], chiSquareCriticalValue: Double, rareTermThreshold: Int = 3): ChiSquareFeatureSelector = {  
    val corpusSize = documents.count  
  
    val classCountPerCorpus = countDocumentsByClassification(documents)  
  
    val featuresRDD = documents  
      .flatMap{ doc =>  
        doc.features.map { ngram => (NgramClassification(ngram.term, doc.label), 1) }  
      }  
      .reduceByKey(_ + _)  
      .map( x => (x._1.ngram, ClassificationCount(classificationKey=x._1.classificationKey, count=x._2 ) ) )  
      .groupByKey()  
      .flatMap { case(ngram, classificationCounts) =>  
        calculateChiSquare(ngram, classificationCounts, classCountPerCorpus, corpusSize)  
      }  
      .filter(includeThisFeature(_, chiSquareCriticalValue, rareTermThreshold))  
      .cache()  
  
    new ChiSquareFeatureSelector(featuresRDD)  
  }  
}
```


Train Predictive Model

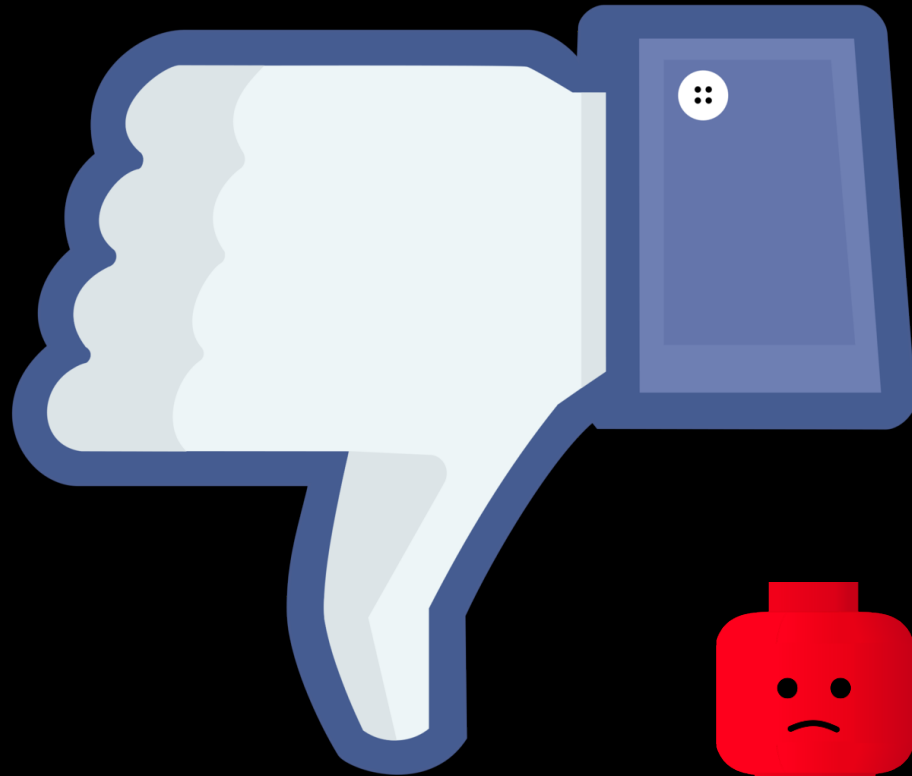
```
object KFoldTrainingModel {  
  def train(  
    labelName: String,  
    kFolds: Int = 10,  
    numSvmIterations: Integer = 10,  
    svmGamma: Double = 0.5,  
    svmRegParam: Double = 1.0,  
    kernelType: String = "linear",  
    negDocVectors: RDD[LabeledPoint],  
    posDocVectors: RDD[LabeledPoint])(implicit sc: SparkContext) : KFoldTrainingModel = {  
  
    val votesRequired = math.ceil((kFolds.toDouble - 1) / 2)  
    val foldsArray = Array.fill(kFolds)(1.0 / kFolds)  
  
    val splits0 = negDocVectors  
      .randomSplit(foldsArray, seed = 11L)  
  
    val splits1 = posDocVectors  
      .randomSplit(foldsArray, seed = 11L)  
  
    val mlModels = kernelType match {  
      case "linear" => trainKFoldsLinear(splits0, splits1, kFolds, numSvmIterations, svmRegParam)  
    }  
  
    // run predictions for each of the k-folds models  
    val testFold = kFolds - 1  
    val testData: RDD[LabeledPoint] = splits0(testFold).union( splits1(testFold) ).cache()  
    val testModels = mlModels.take(kFolds - 1)  
  
    kernelType match {  
      case "linear" => {  
        val predictParams = Seq(0.0)  
        for( predictParam <- predictParams ) {  
          predictAll(labelName, testModels, testData, votesRequired, predictParam.asInstanceOf[Double])  
        }  
      }  
  
      case _ => predictAll(labelName, testModels, testData, votesRequired)  
    }  
  
    new KFoldTrainingModel(  
      labelName,  
      mlModels.toList,  
      votesRequired)  
  }  
}
```



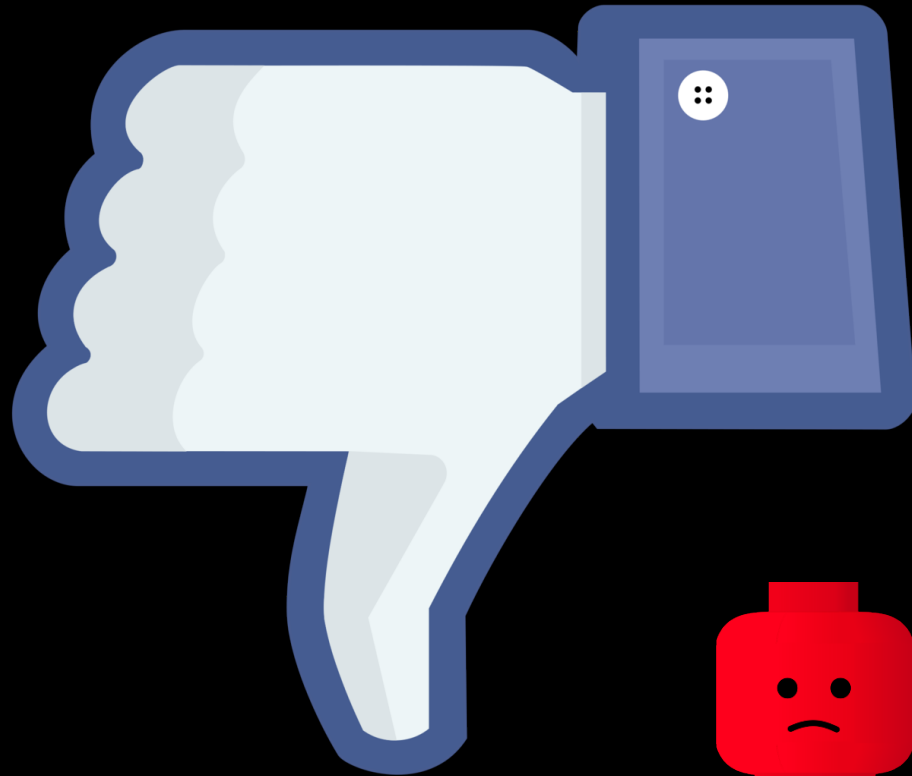
```
private def predictAll(  
  labelName: String,  
  mlModels: ParSeq[ClassificationModel],  
  testData: RDD[LabeledPoint],  
  votesRequired: Double,
```



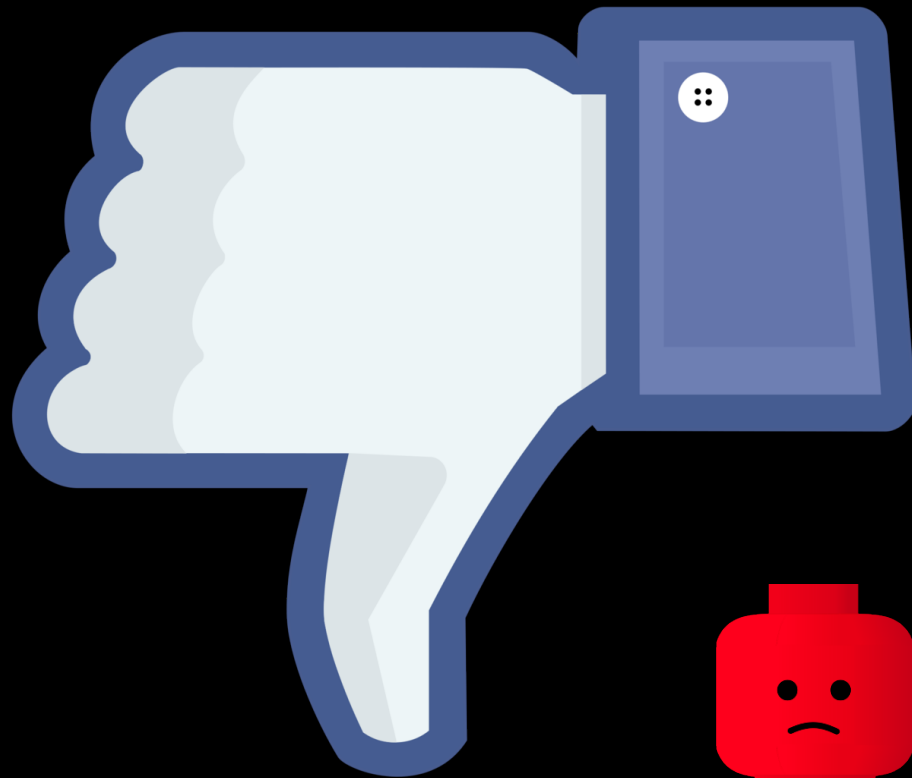
Ver 1
56%
Accuracy



Ver 3
36%
Accuracy



Ver 8
35%
Accuracy



False Positives



I just had my friend at the toyota dealer rotate my tires and he said ... that the **brake** pads are getting thin really fast. So what should I do when they get too thin in the future and start to **squeak**?

False Positives



i cut the iac hose as shown in figure 20 in the manual but when i start the car, it started gasping for air... **choking**...

sounds like it's about to die out.

i bought the power **brake** check valve (80190 part for kragen)... but either i'm not installing it right or it's the wrong size... i have no idea.



Explicit Semantic Analysis



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Drum brake

From Wikipedia, the free encyclopedia



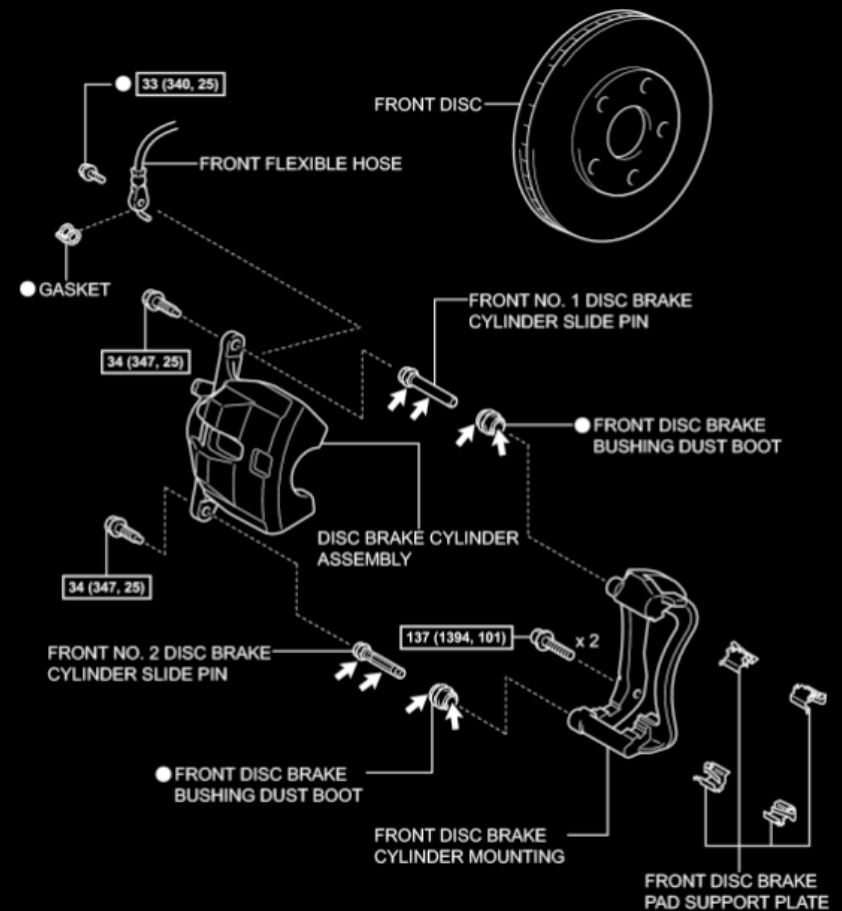
This article **relies largely or entirely upon a single source**. Relevant discussion may be found on the [talk page](#). Please help [improve this article](#) by introducing [citations](#) to additional sources. *(July 2008)*

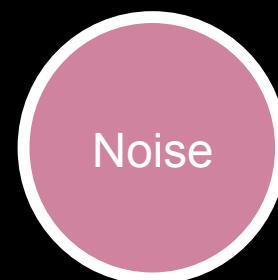
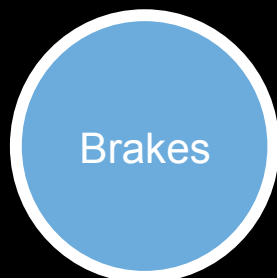
A **drum brake** is a **brake** that uses **friction** caused by a set of **shoes** or **pads** that press against a rotating drum-shaped part called a **brake drum**.

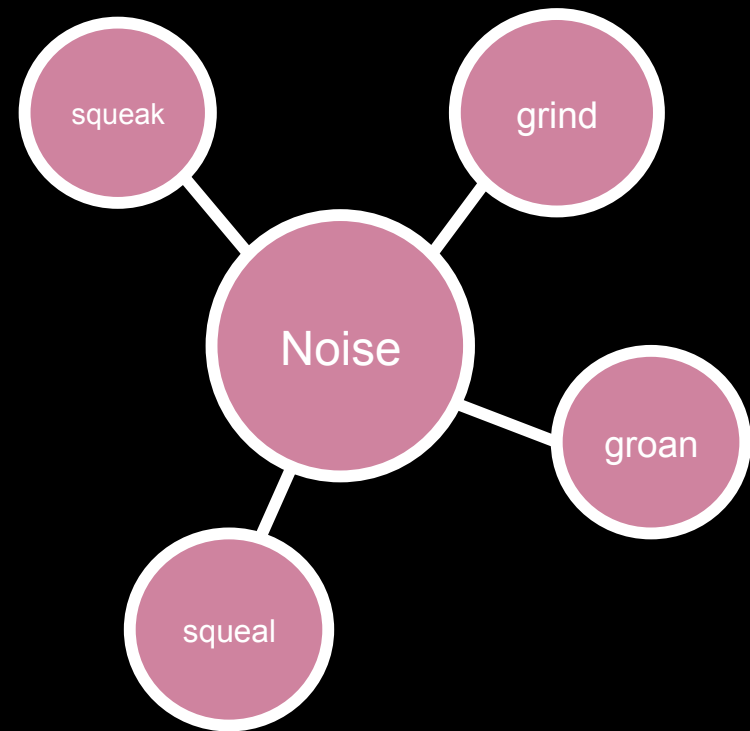
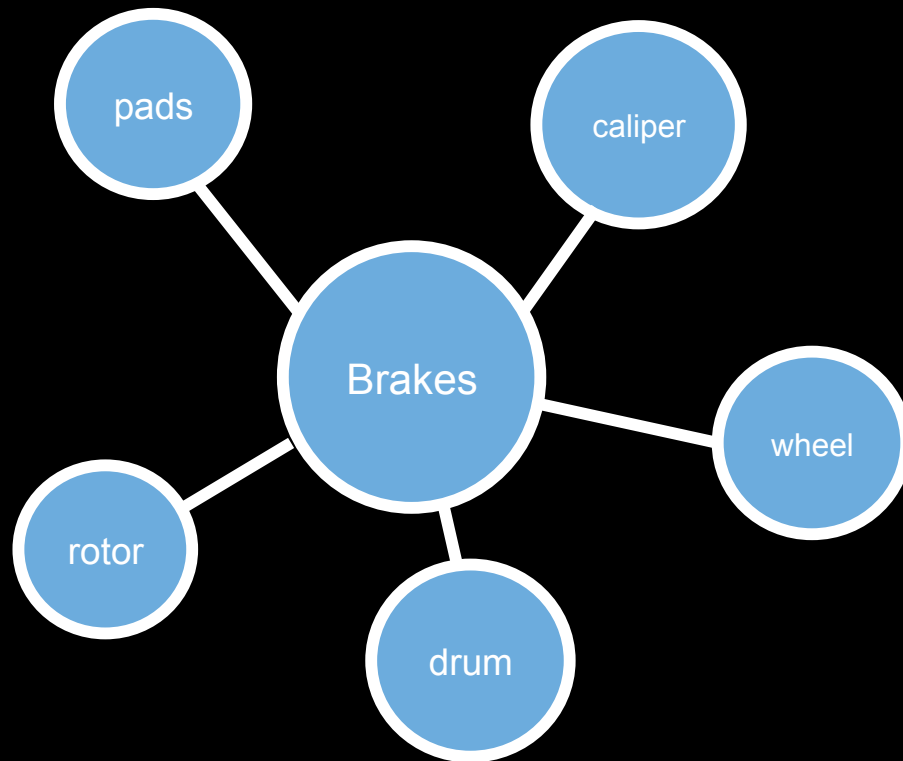
The term *drum brake* usually means a brake in which shoes press on the **inner surface** of the drum. When shoes press on the outside of the drum, it is usually called a *clasp brake*. Where the drum is pinched between two shoes, similar to a conventional **disc brake**, it is sometimes called a *pinch drum brake*, though such brakes are relatively rare. A related type called a **band brake** uses a flexible belt or



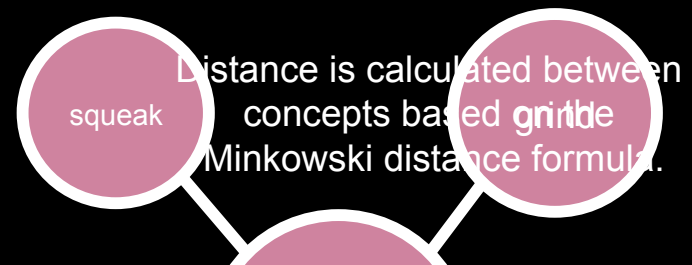
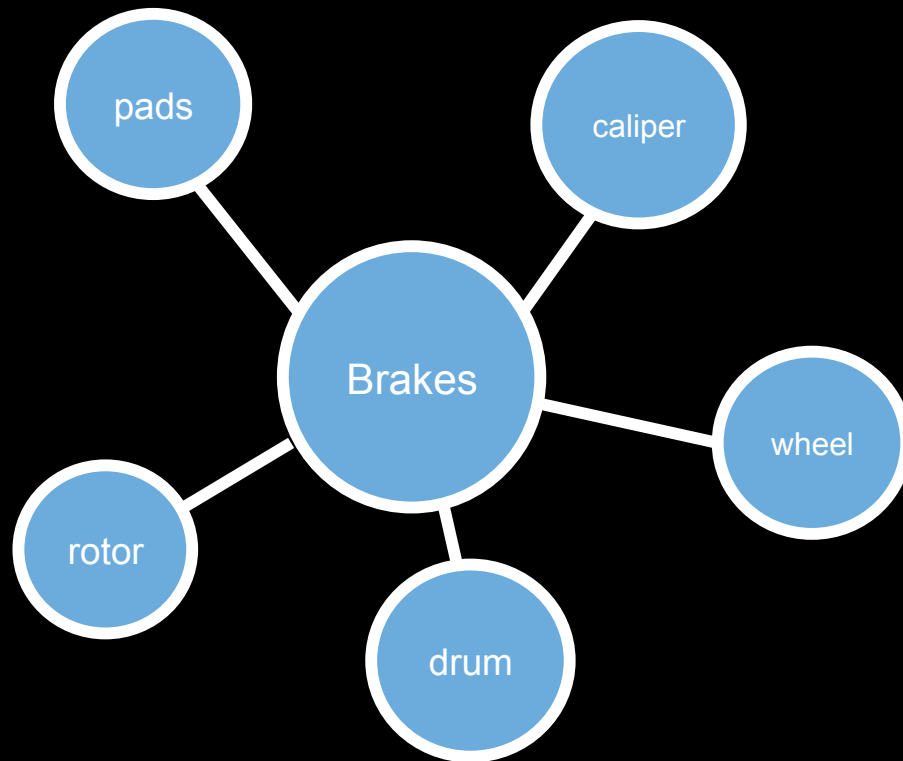
A drum brake with the drum removed, as used on the rear wheel of a car or truck. In this installation, a cable-operated parking brake operates the service shoes.



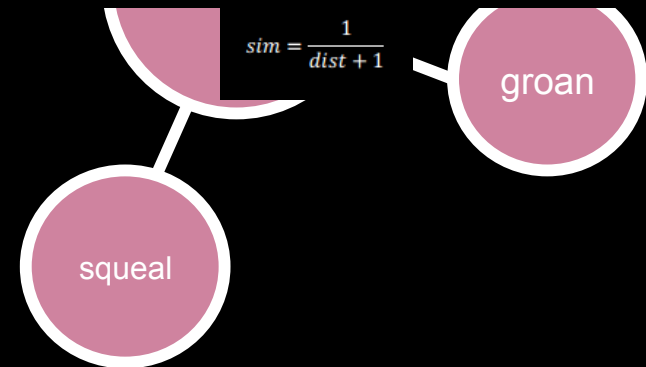




Distance Similarity Between Concepts



$$d(i, j) = (|x_{i1} - x_{j1}|^q + |x_{i2} - x_{j2}|^q + \dots + |x_{ip} - x_{jp}|^q)^{\frac{1}{q}}$$



Ver 9
82%
Accuracy





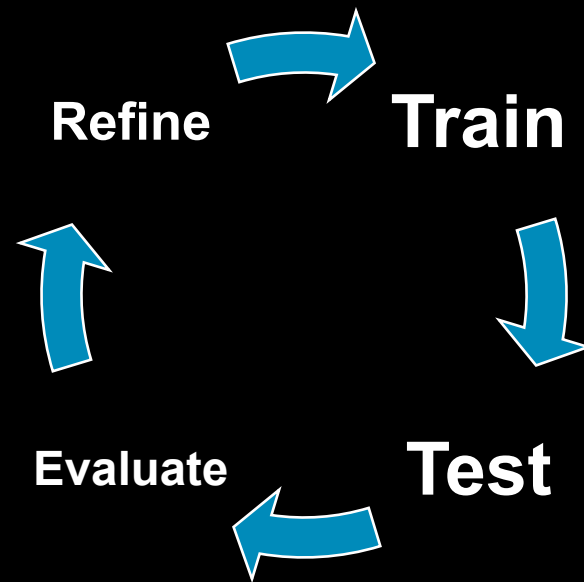
Kaizen

改善

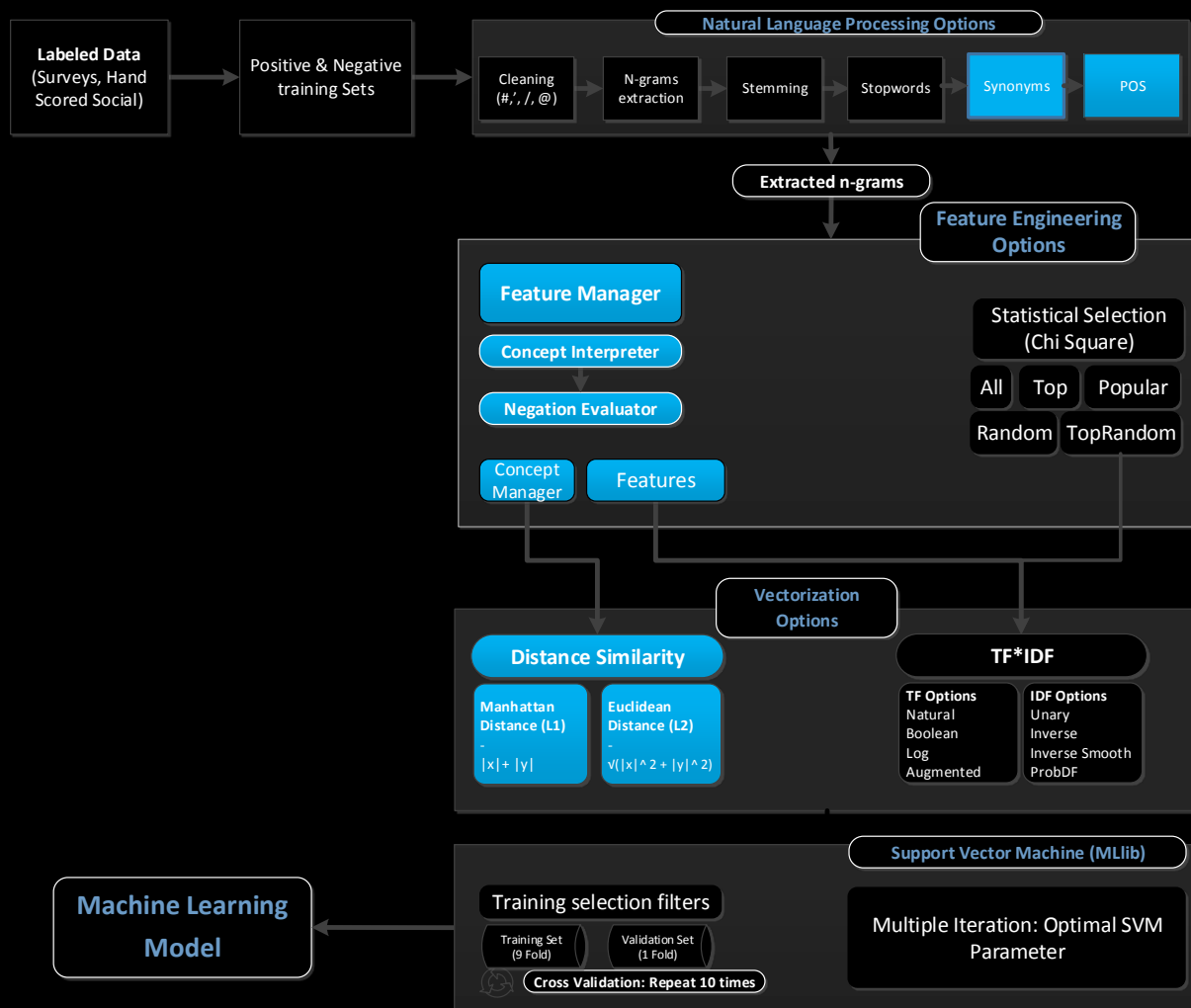
= Continuous Improvement



Kaizen



Social ML Pipeline



TODAY



FUTURE



Connected Vehicle Data



Consumer Data



Manufacturing Data

TEAM TOYOTA Spark Tips

- Education and Inclusion
- Pace Yourself
 - Design and Plan a Transitional Architecture to Incrementally Introduce Spark elements into your Applications
- Use Joda Time for Date Comparisons

TEAM TOYOTA Lessons Learned

- Be mindful of AKKA versions when trying to Build a new Spark release to a packaged Hadoop Distribution
- Use SparkSQL versus DSLs for Joins
- Remember to configure Memory Fraction based on the size of your data.



*Let's
Go
Places*



Visit us at the **TOYOTA**
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Summit Today.

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