



# Out of Control: Demonstrating SCADA Exploitation

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Black Hat 2013

# Agenda

- SCADA 101
- Attack Scenarios
- Common Vulnerabilities
- Remediation
- Exploit Demo



# SCADA 101

## SCADA

Supervisory  
Control  
And  
Data  
Acquisition

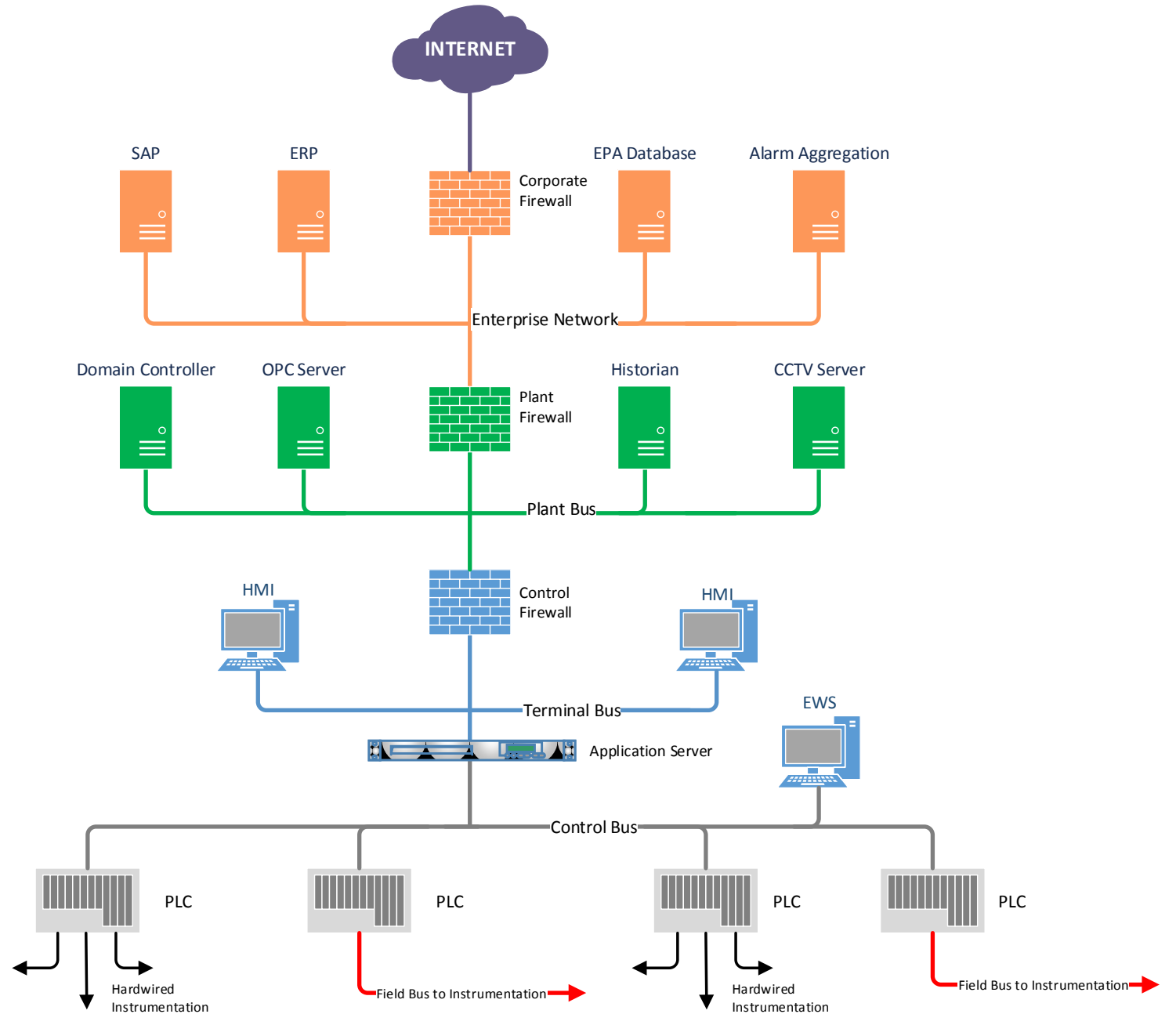


## DCS

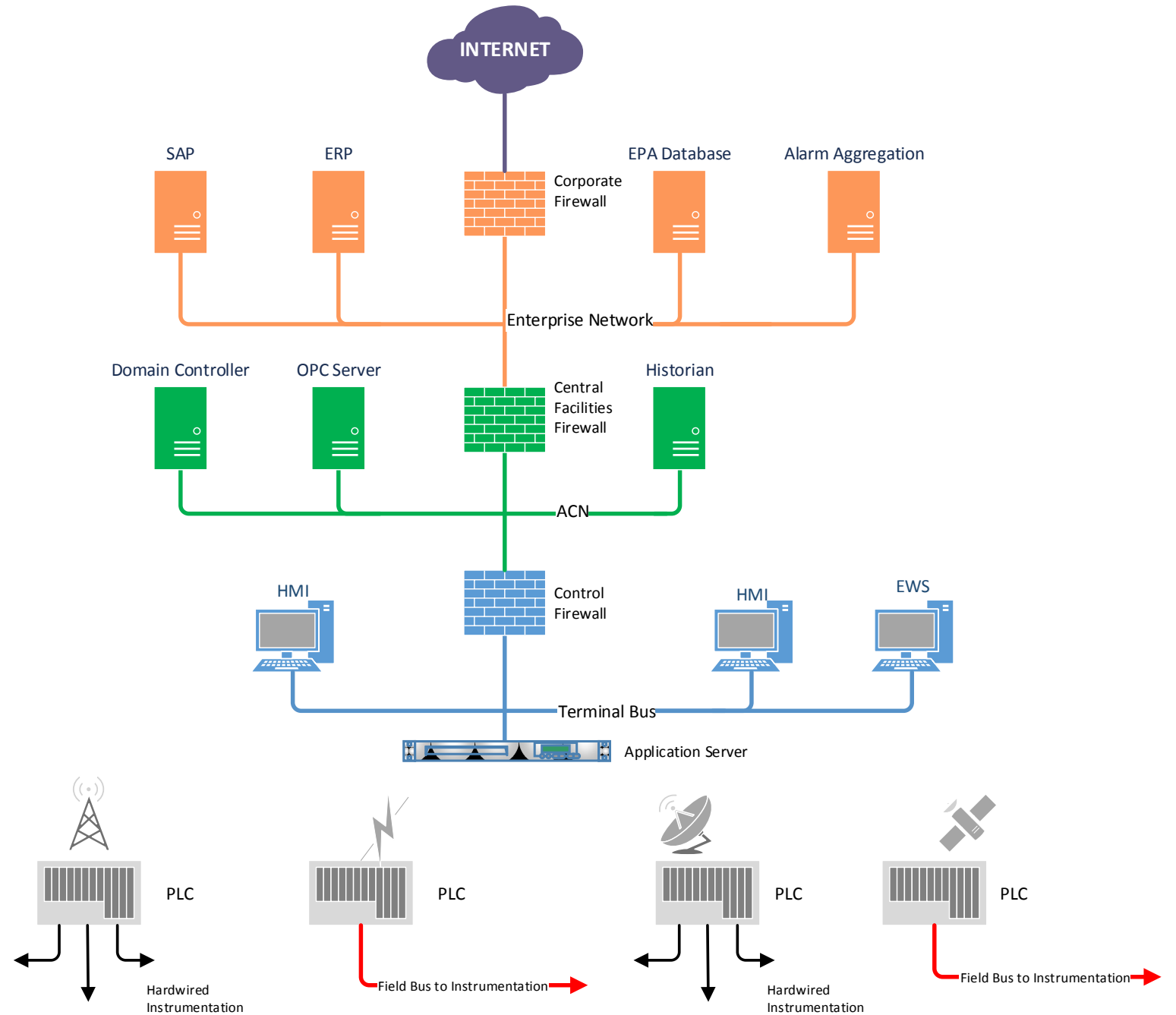
Distributed  
Control  
System



# Standard DCS Network

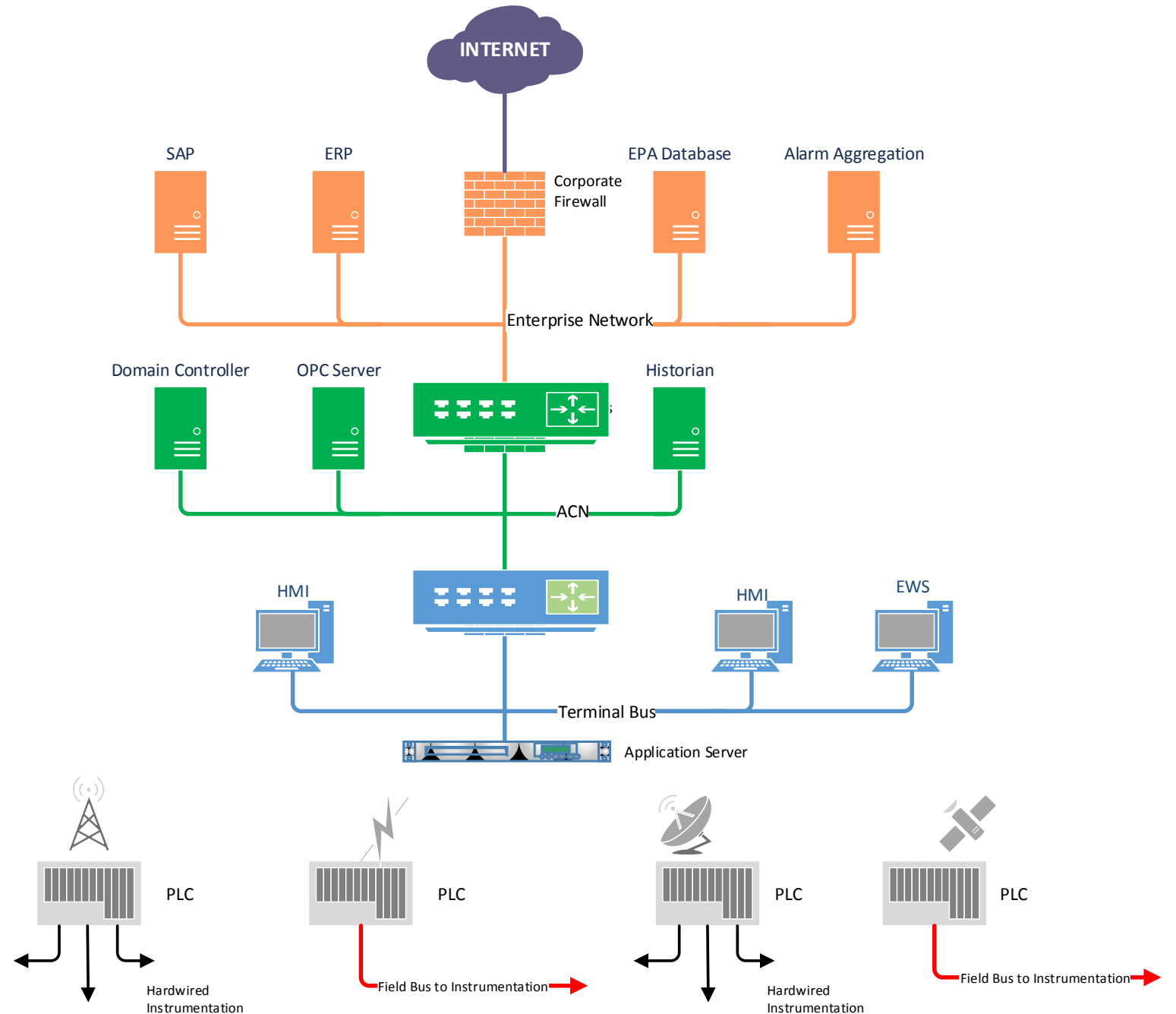


# Standard SCADA Network

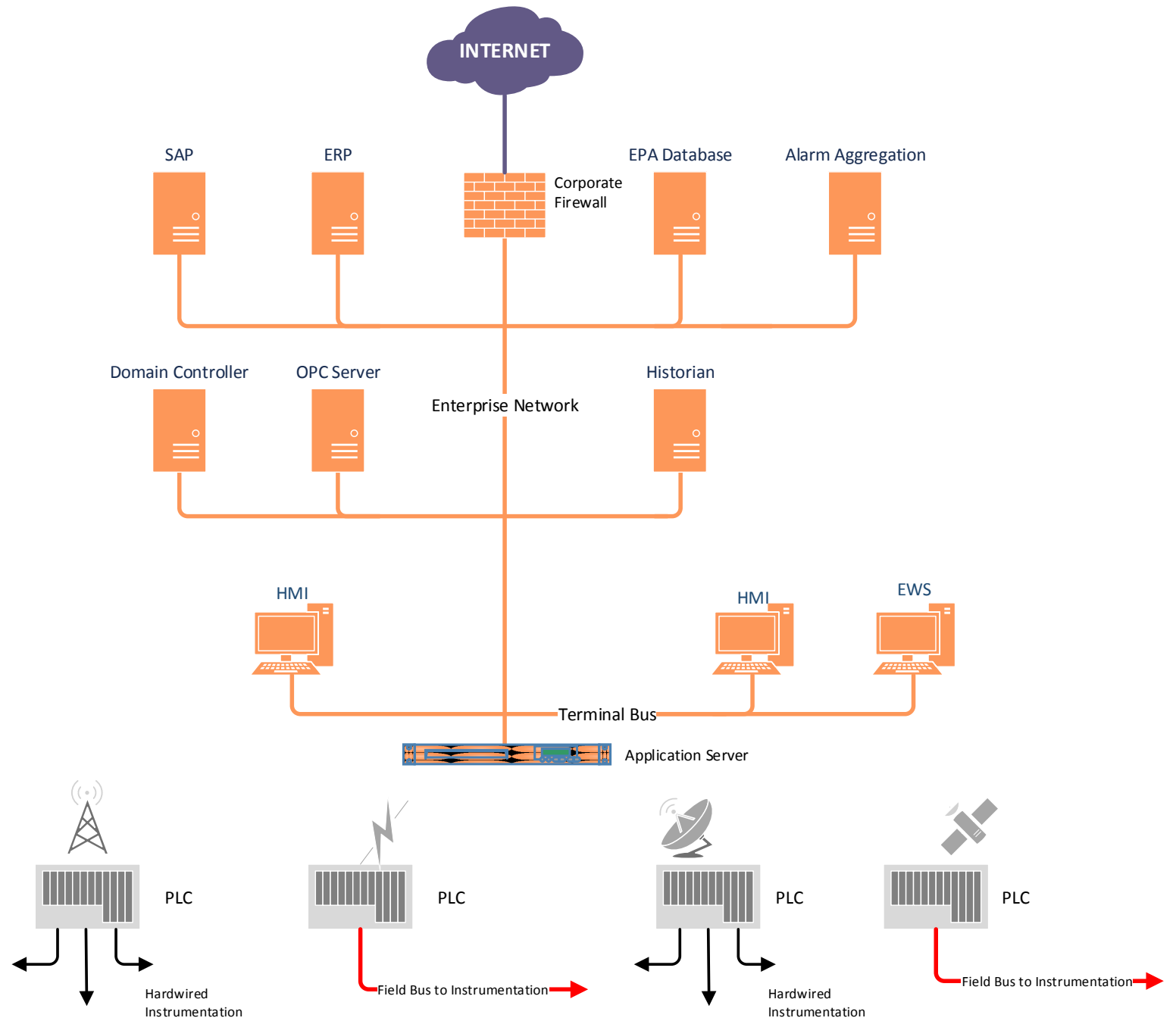


# ~~Standard Typical~~ SCADA Network

My Favorite  
Firewall Rule  
**ANY <---> ANY**

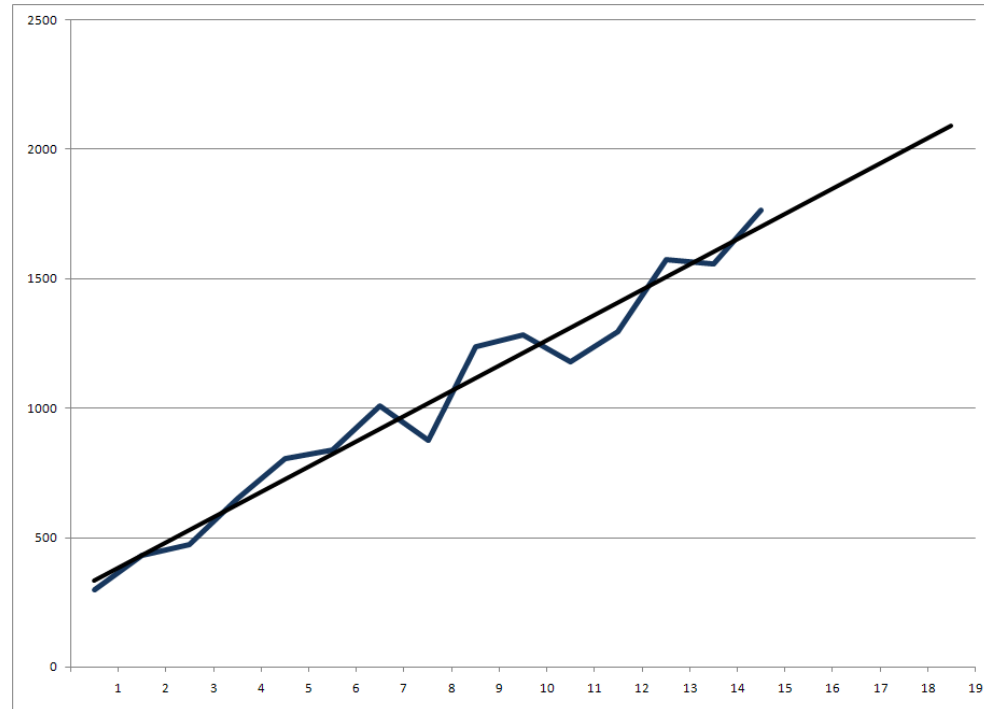


Or this...



# Components

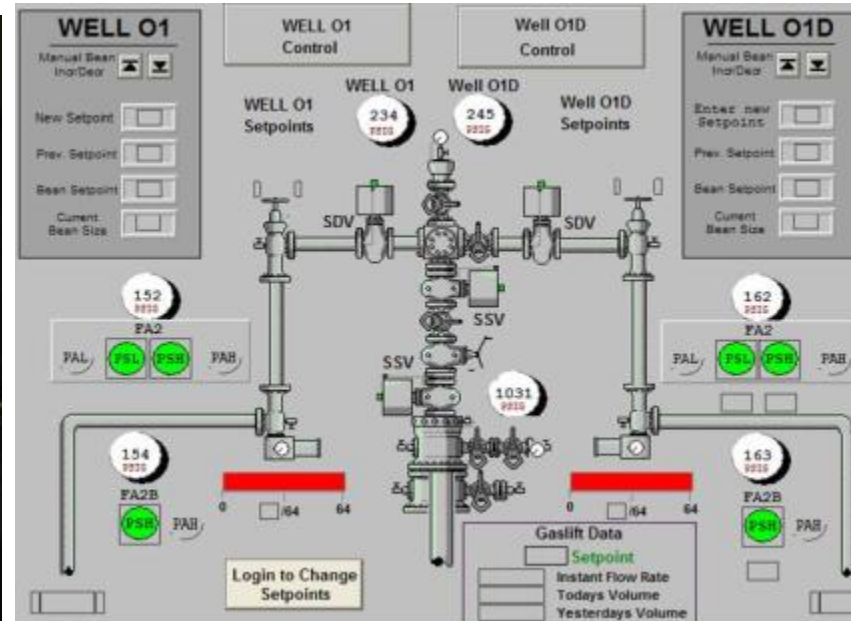
## Historian





# Components

## Human Machine Interface



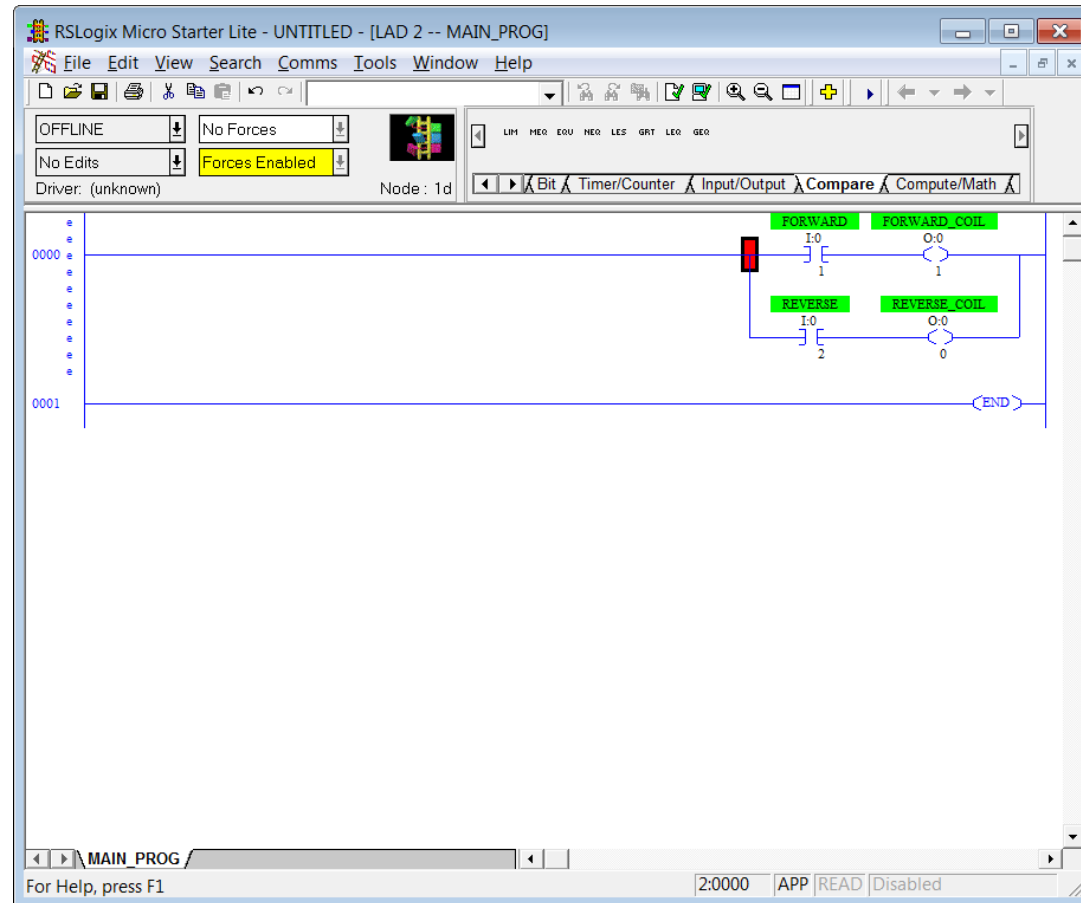
# Components

## Application Server



# Components

## Engineering Workstation



# Components

## Programmable Logic Controller



# Components

## Remote Terminal Unit



# Components

## Instrumentation

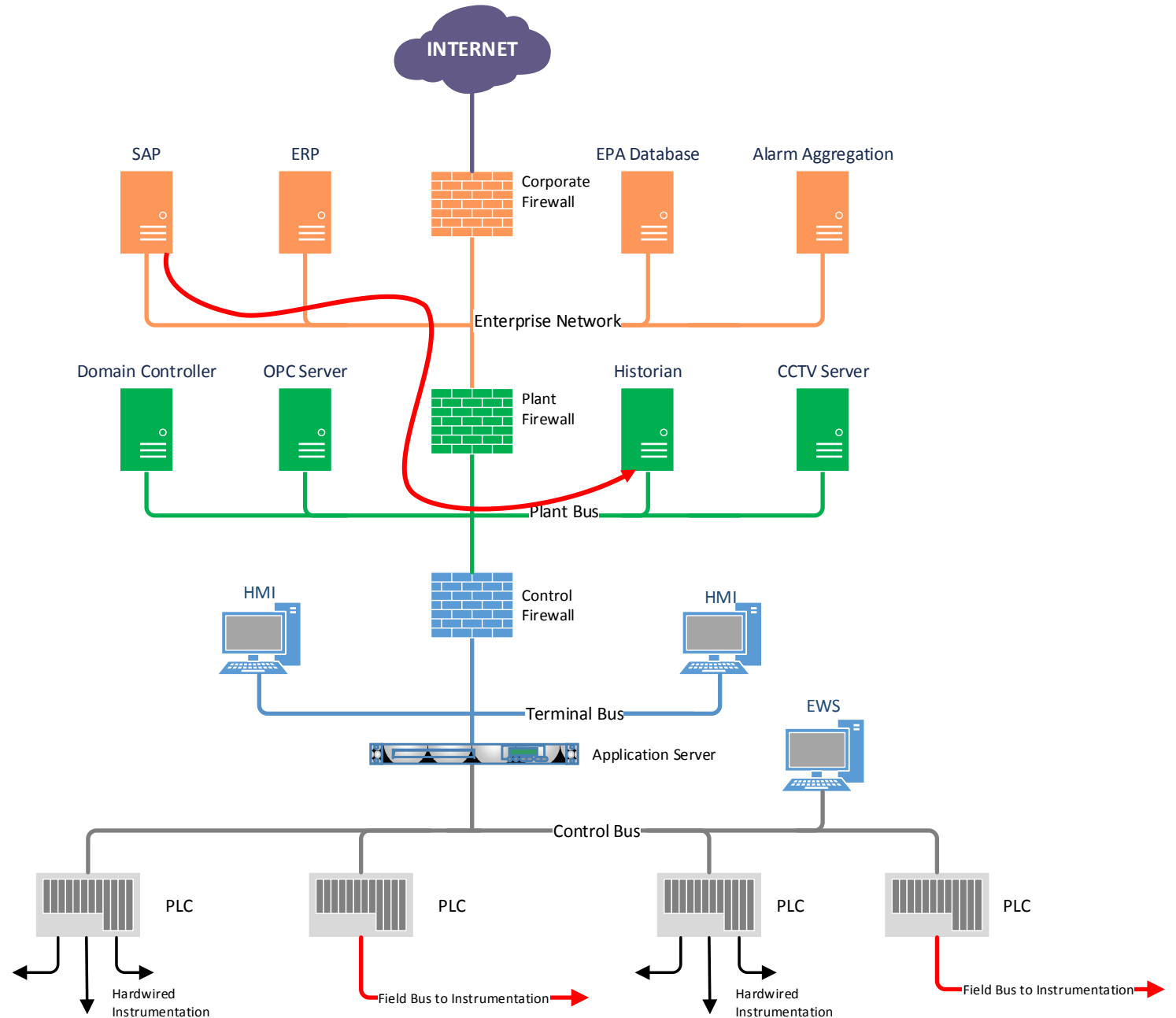


# Attack Vectors

It's all about the pivot

## Typical Communications

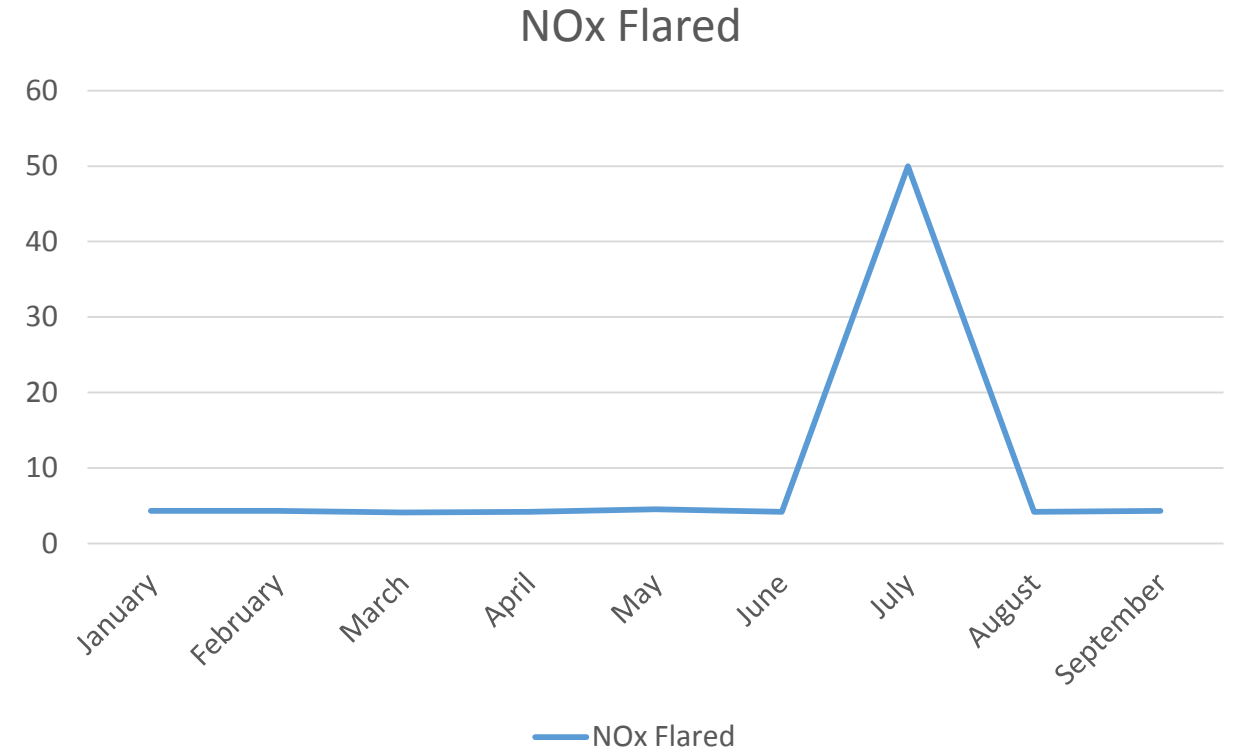
- Historical Data
- Daily product totals
- New product orders
- Demand Calculations





# So I've just owned a Historian...

- Windows Server Class Machine
- Cover up past poorly executed attacks
- Destroy a company's Health/Safety record
- Modify view of plant state to corporation
- Pivot to juicier targets



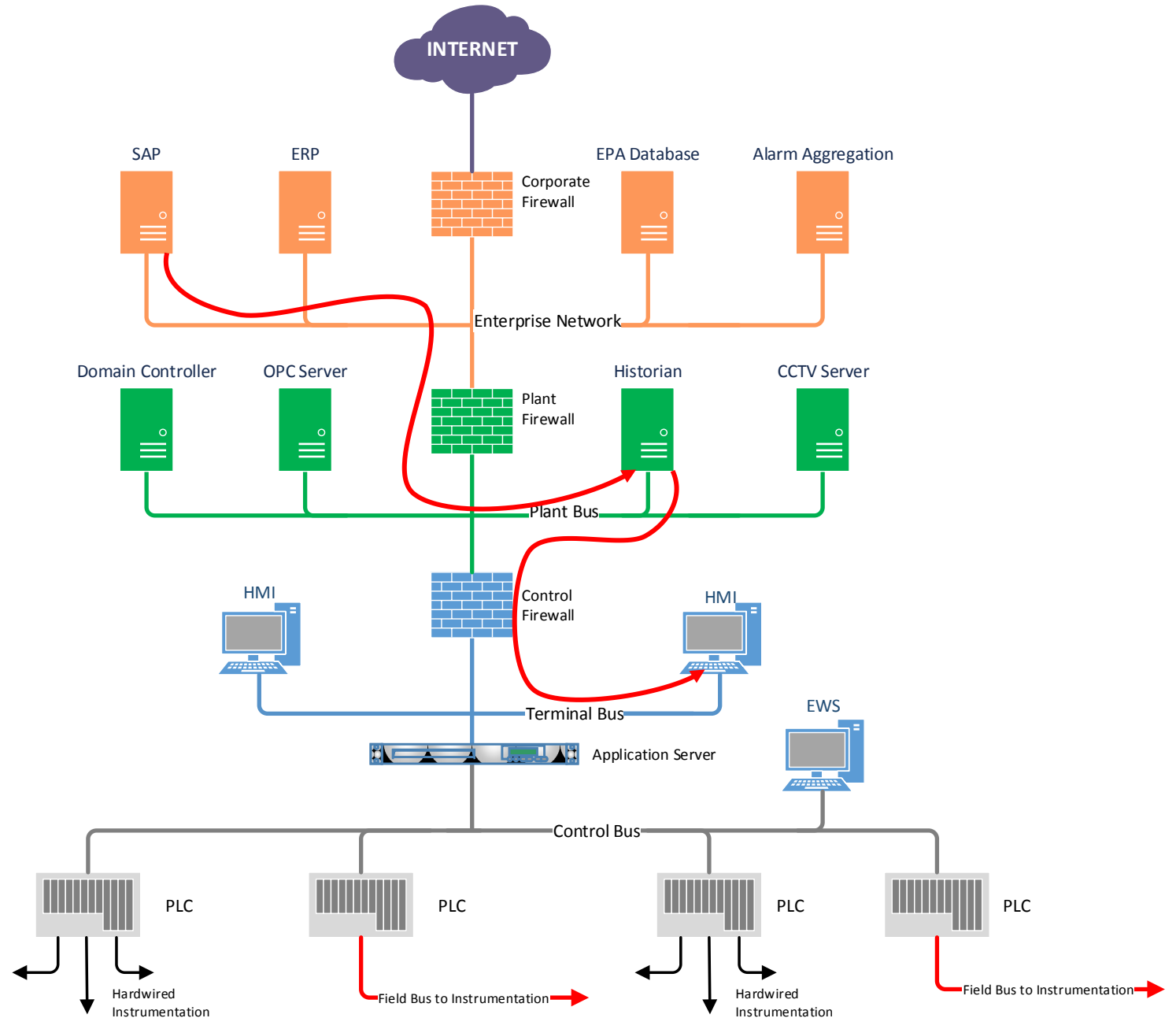


# Attack Vectors

It's all about the pivot

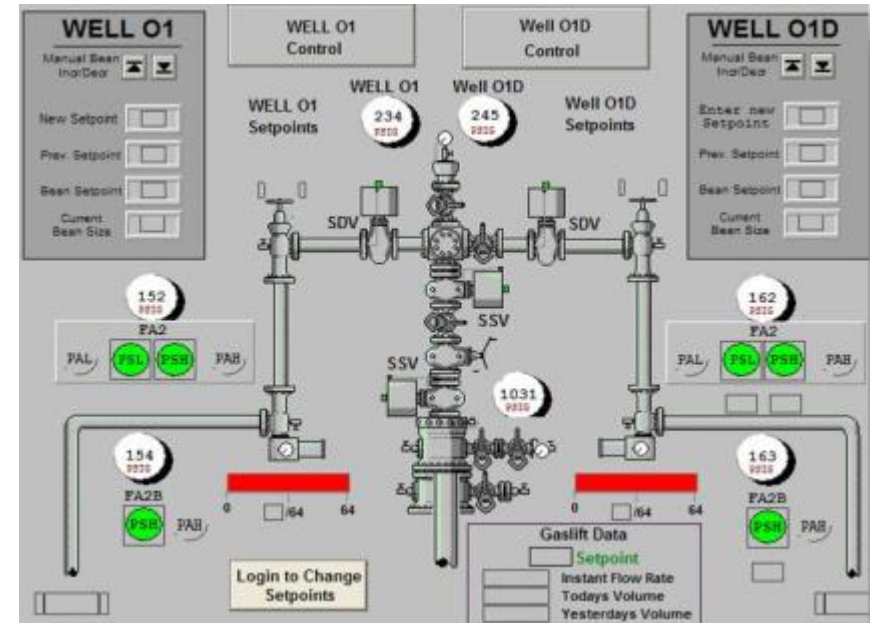
## Typical Communications

- Historical Data
- Network Statistics
- OPC
- Domain Services



# So I've just owned an HMI

- Windows Workstation Class Machine
- Write setpoints
- Spoof operator's view of process
- CAUTION
  - Each HMI spoof process must be synchronized
  - Required IPC of some kind
- Pivot to juicier targets

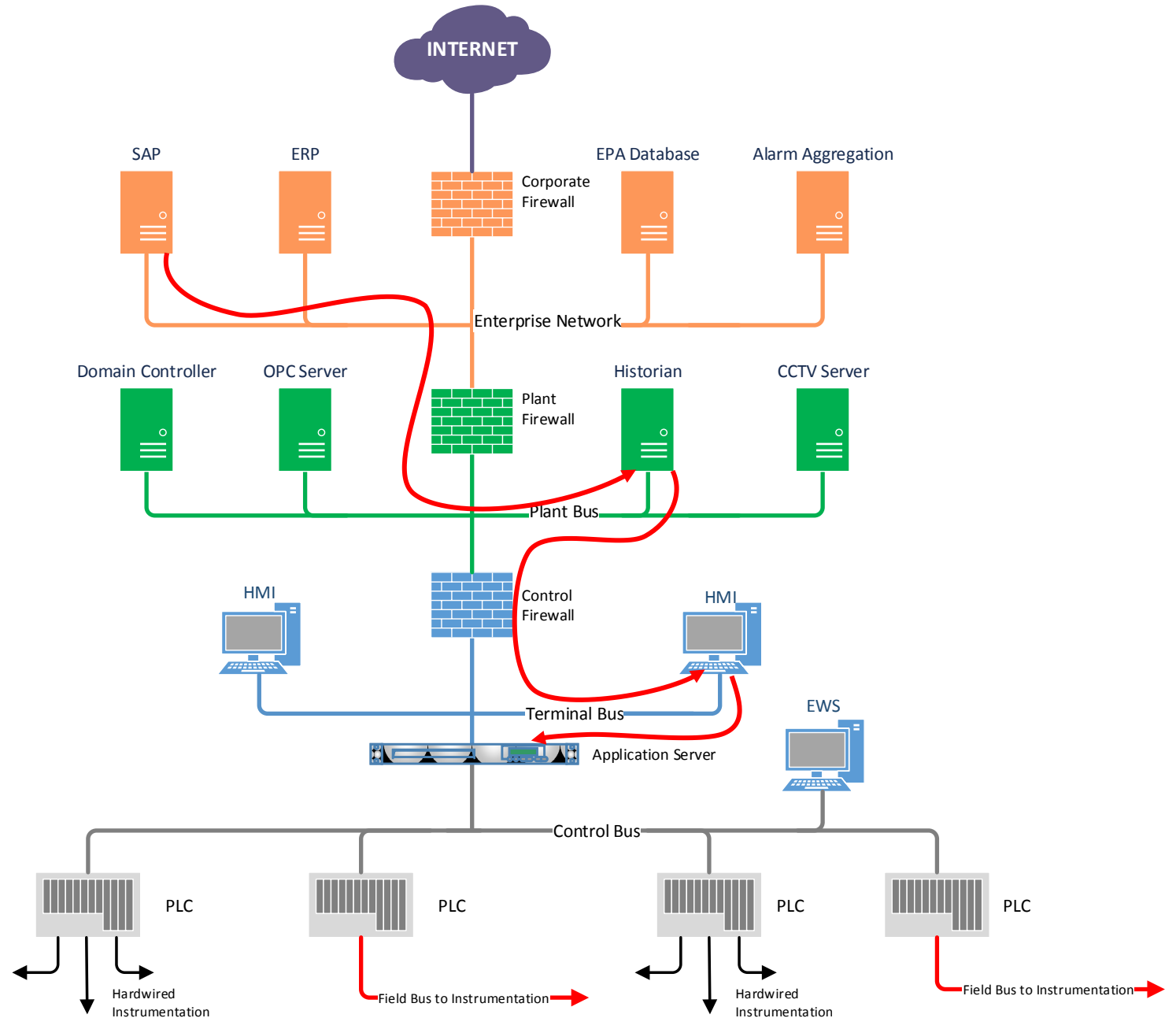


# Attack Vectors

It's all about the pivot

## Typical Communications

- Setpoint writes
- I/O Value Reads
- Alarm Notifications
- Control Bus Diagnostics



# So I've just owned an Application Server

- Windows Server Class Machine
- Spoof view of process to all downstream components
  - Real-time and Historical Data
- No synchronization across components necessary
  - Simply modify the backend database values
- Pivot to Juicier targets

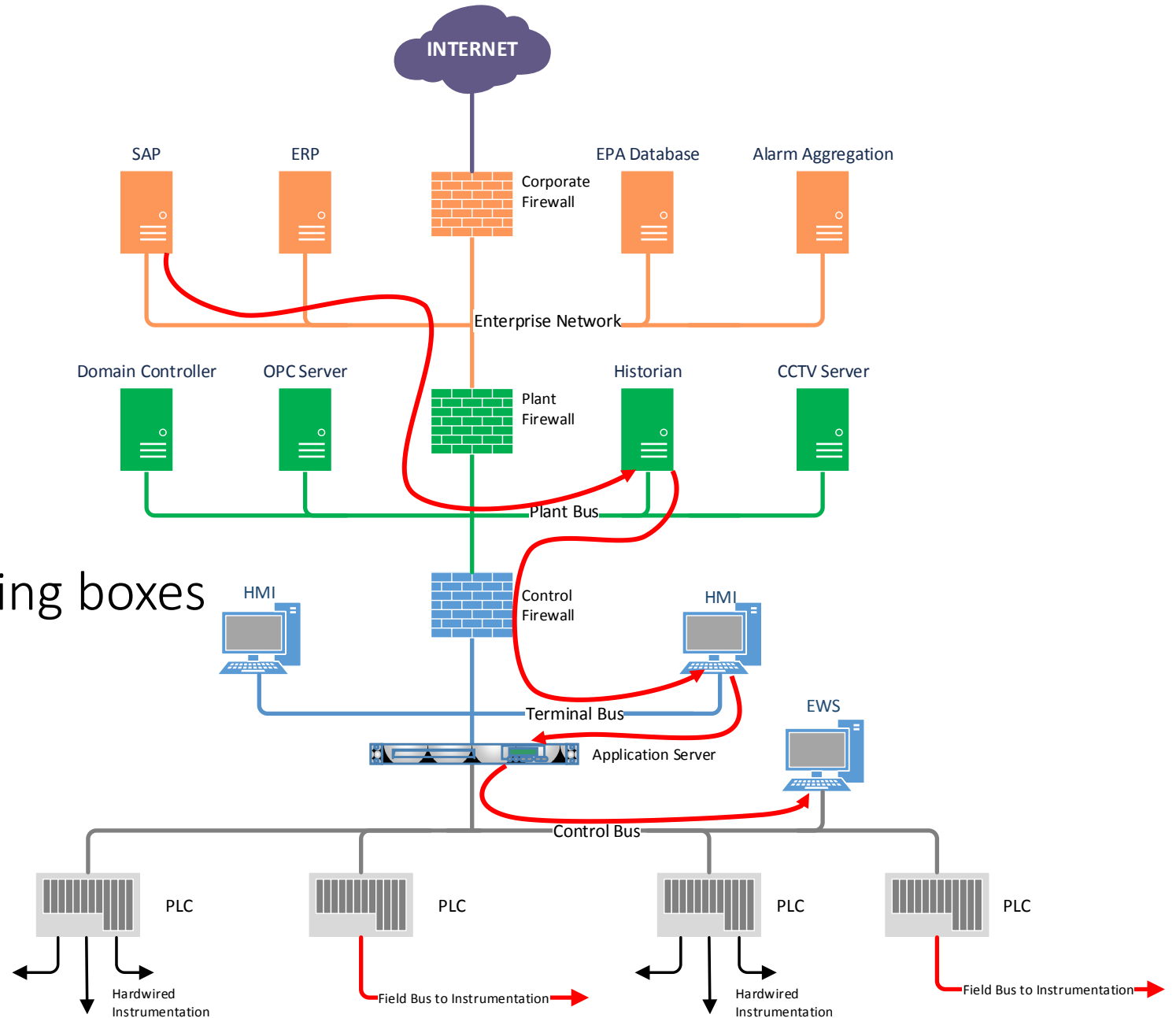


# Attack Vectors

It's all about the pivot

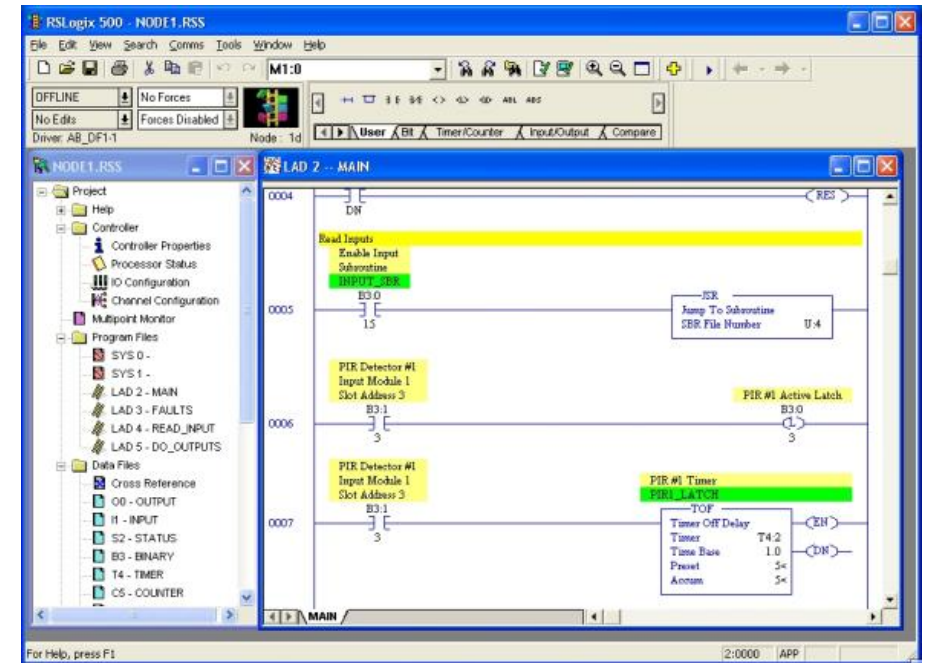
## Typical Communications

- Doesn't matter!
- The benefits of dual homing boxes



# So I've just owned an Engineering Workstation

- Windows Server/Workstation Class Machine
- Modify actual logic of controllers
- Download online updates to controllers
  - Does not take down process but can subtly change it
- Remove engineered safety logic
- Steal PLC source code
- Pivot to embedded hardware

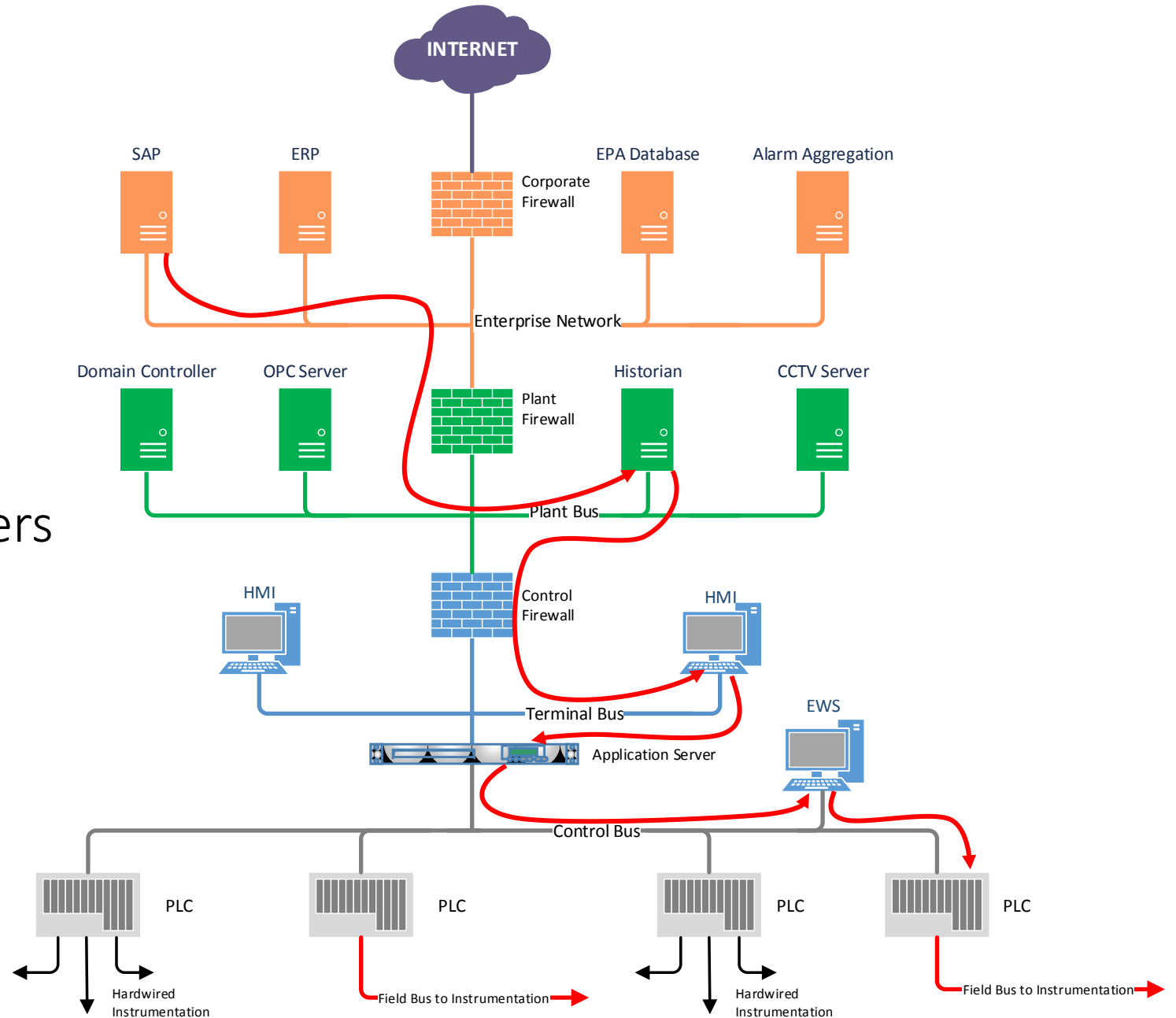


# Attack Vectors

It's all about the pivot

## Ownage Imminent

- Logic updates to controllers
- Reconfigure network
- Reconfigure controllers
- Full visibility into process



# So I've just destroyed the process...

- Embedded Hardware
  - VxWorks
  - Linux (Usually BusyBox)
  - Old crusty RTOS
- Modify logic while online
- Write arbitrary memory
  - Input Table
  - Output Table



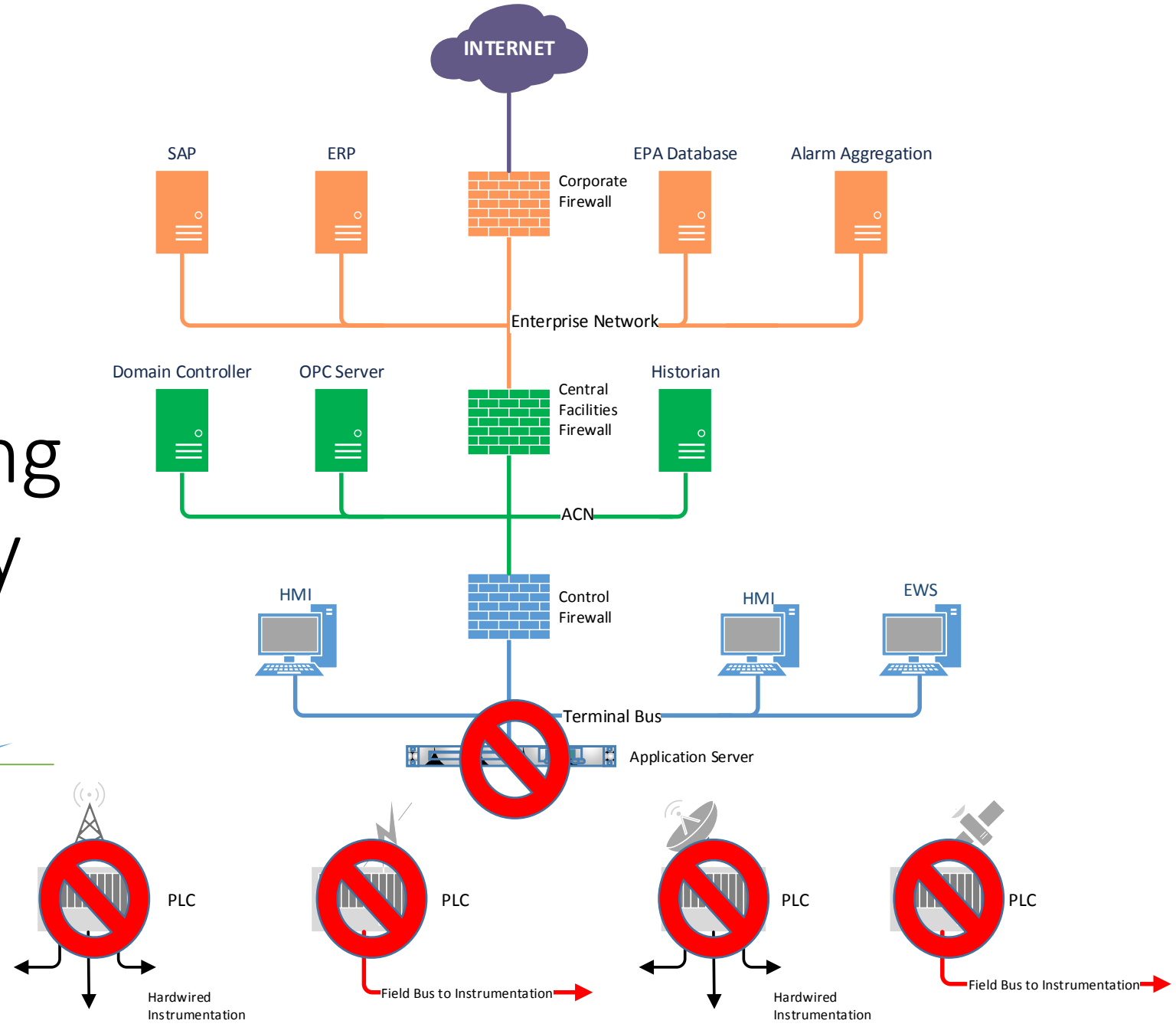


# You'd think it would take a Nation State

- It doesn't!
- Most Windows based machines are woefully out of date
  - Vendors must approve all patches
  - Any change in a system requires a complicated MOC processes
  - If it ain't broke, don't fix it mentality
- Many Controllers are laughably insecure
  - Designed for availability and ease of troubleshooting



That was exhausting  
Let's make life easy



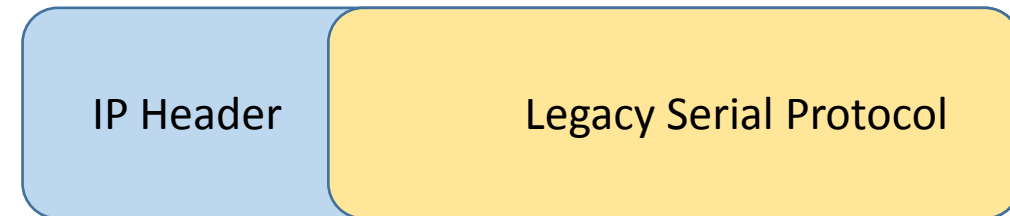
# But they seem patched and I have no 0-day

- Industrial protocols
  - Not encrypted by design
  - Hardware too weak to support encryption
  - Many are little more than encapsulated serial frames



- Controllers now have many services

- FTP
- HTTP
- Debug
  - CVE-2005-3715, CVE-2005-3804, CVE-2006-0374



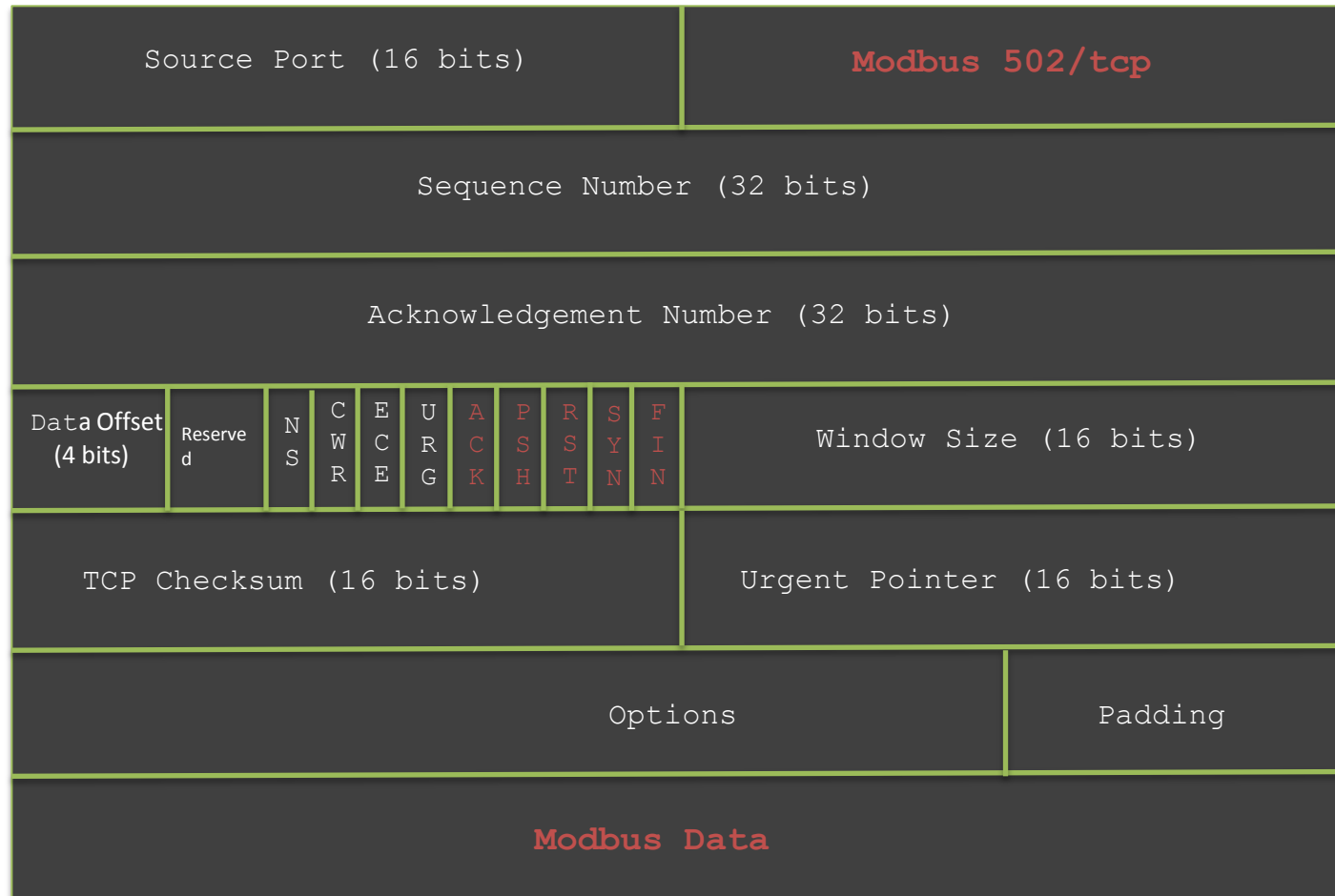
# Industrial Protocols

- Modbus/TCP
  - TCP port 502
  - Minor changes from Modbus/RTU developed in 1970s
- Ethernet/IP
  - TCP port 44818
  - Similar to SNMP
  - Fully compatible with serial brethren
    - ControlNet, DeviceNet
- IP encapsulated serial
- Encryption never a concern



# At the end of the day, it's all just bits

Octet            0                            1                            2                            3  
Bit   0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31



# At the end of the day, it's all just bits

A look at Modbus over TCP

Transaction ID		Protocol ID		Data Length	Unit ID	Function Code	Data
MSB	LSB	0x00	0x00	# of bytes	0xFF (Typ)	See Table	DATA

Function Code	Function
0x01	Read Coil
0x02	Read Discrete Input
0x03	Read Holding Register
0x04	Read Input Register
0x05	Write Single Coil
0x06	Write Single Register

# Just ask nicely

- How to turn on a pump

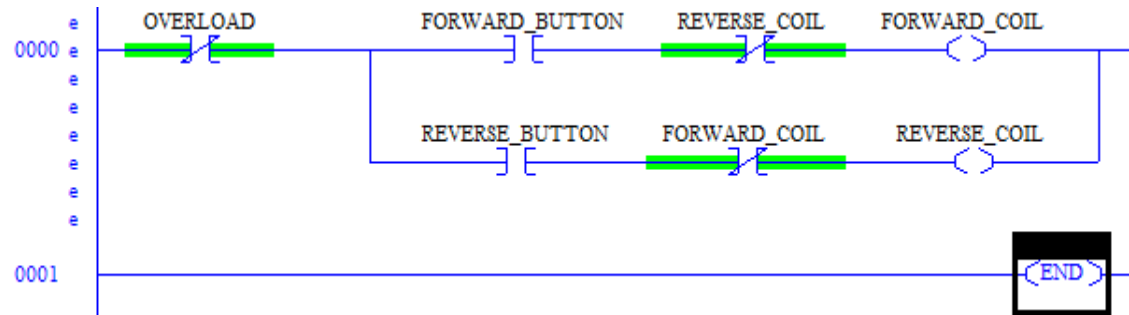
Trans ID		Protocol ID	Data Length	Unit ID	Function Code	Data
0xFF	0xFF	0x00 0x00	0x00 0x06	0xFF (Typ)	0x05	0x00 0x00 0xFF 0x00

Data Byte	Meaning
1: 0x00	MSB of Reference Number
2: 0x00	LSB of Reference Number
3: 0xFF	ON (0x00 for OFF)
4: 0x00	Always zero

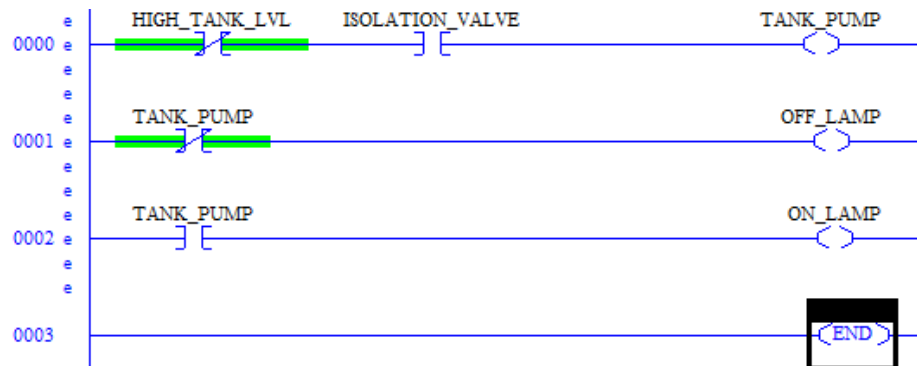
**CAUTION:** The reference number mapping to the pump must be known  
Nuke Button Approach: Just write every output ON

# Complications

- Control Engineers implement safety logic
- Interlocks



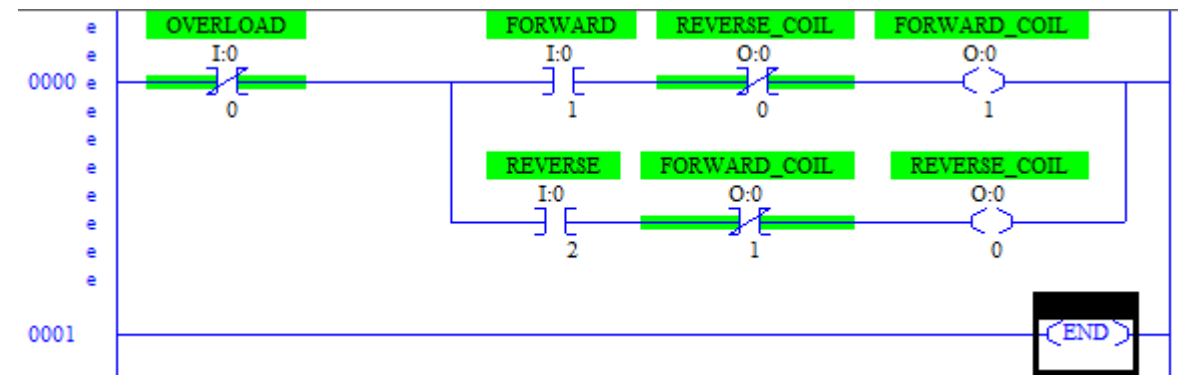
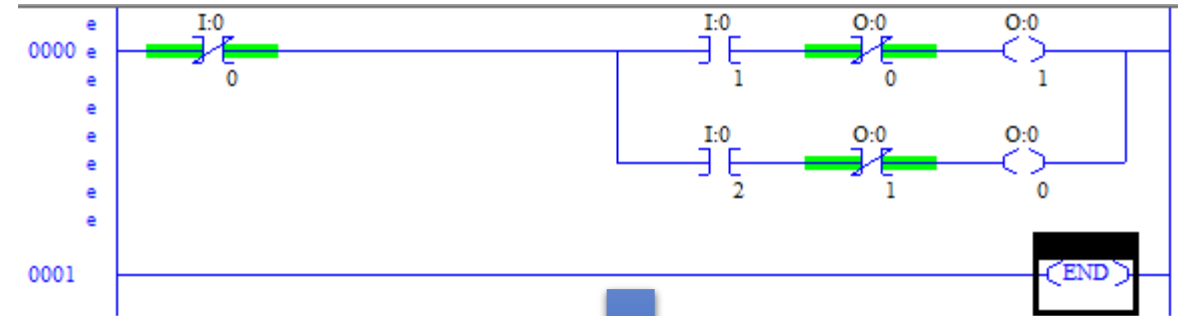
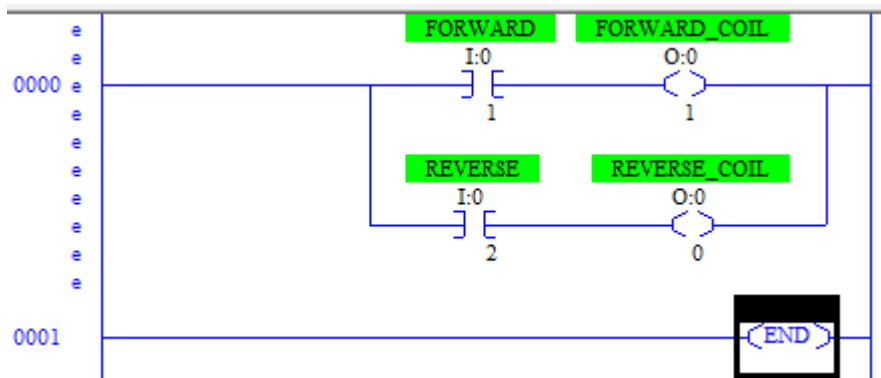
- Permissives





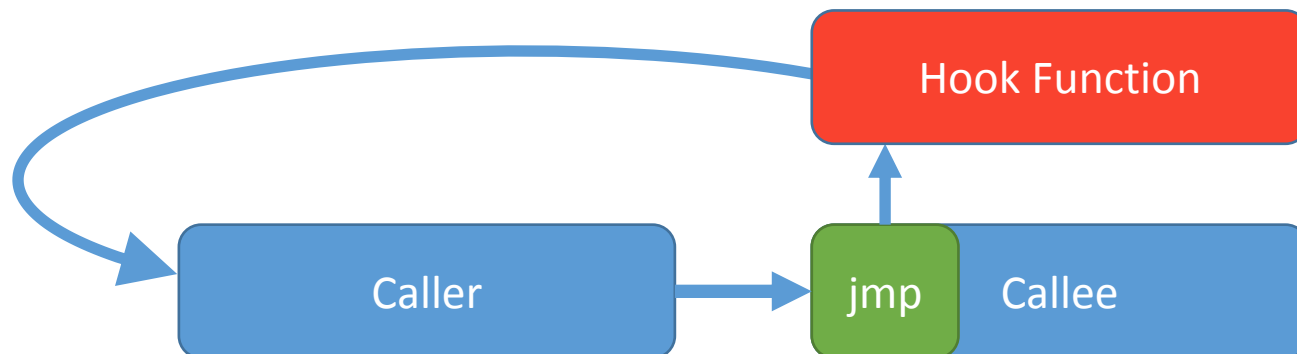
# Solutions

- Remove safety logic!
  - Modify logic on the fly
  - Required feature of most Controllers
- Updates can be made from EWS
- Logic source is also on EWS



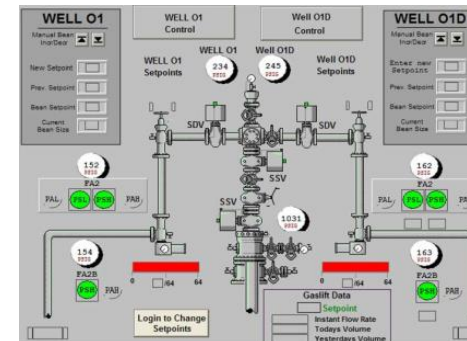
# Spoofing

- Windows
  - Send/Recv hooking
  - Spoofer process must be synced across all HMIs in peer to peer
    - IPC of some sort required
  - Preferable to hook on the Application Server
    - All data from the controllers funnels through it
- Non-spoofed external laptop can still see actual process



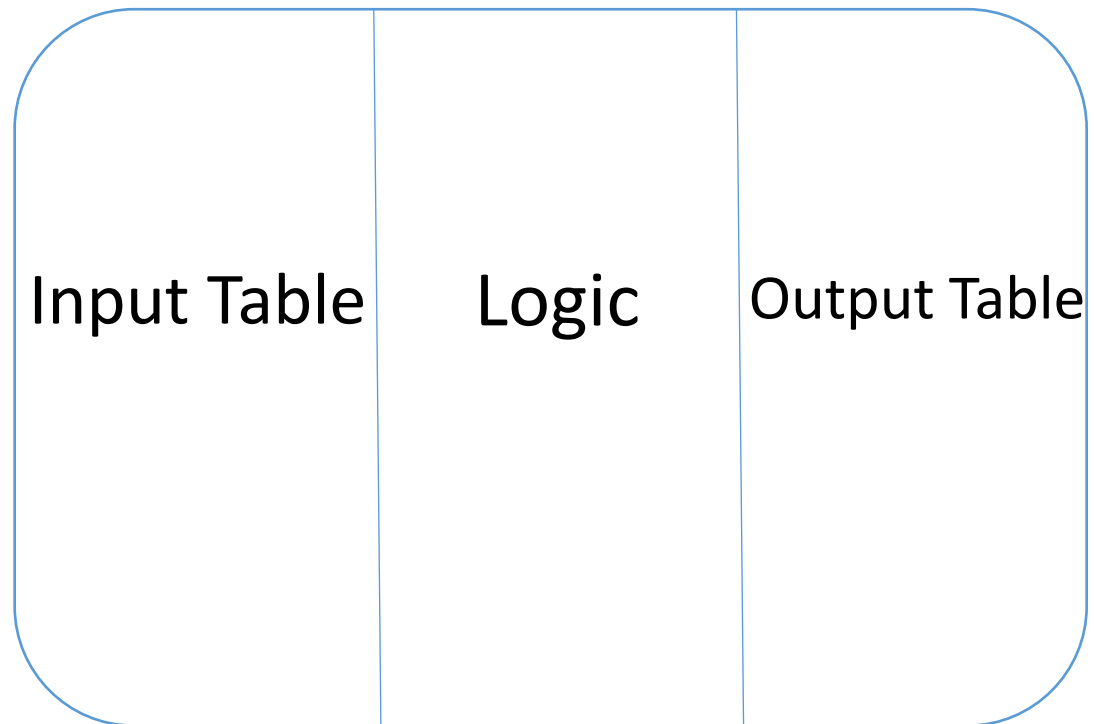
# Spoofing

- Embedded Hardware hooking
- Ethernet Module send/recv hooking
- Man-in-the-middle at embedded level
- Ethernet Module internals are usually:
  - Old stripped down/broken Linux TCP stack
  - Custom made TCP stack



# Direct Memory Access

- Some vendors leave debug processes listening for troubleshooting
- Direct access to physical memory
- Controllers have very specific (and interesting) memory regions



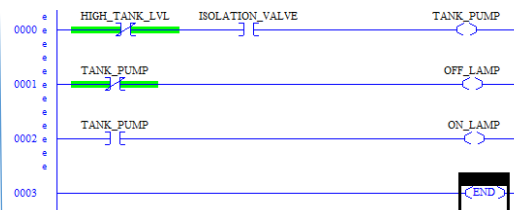
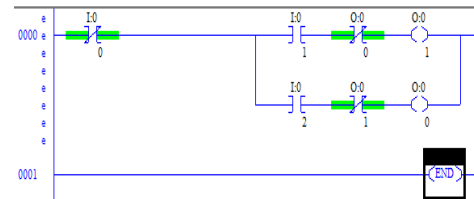
# I'm a PLC and I'm OK

Scan Inputs → Perform Logic → Write Outputs

## Input Table

```
0011101011110110101
1101101010101010101
1010101011110101010
0000010101111101011
0000111101010101011
0110101010101010001
0101111010100101010
0001010100001001000
0101010010111111100
0010101001010011010
1010100101010101101
1100101010101000000
```

## Logic



## Output Table

```
0011101011110110101
1101101010101010101
1010101011110101010
0000010101111101011
0000111101010101011
0110101010101010001
0101111010100101010
0001010100001001000
0101010010111111100
0010101001010011010
1010100101010101101
1100101010101000000
```

# The world is your oyster

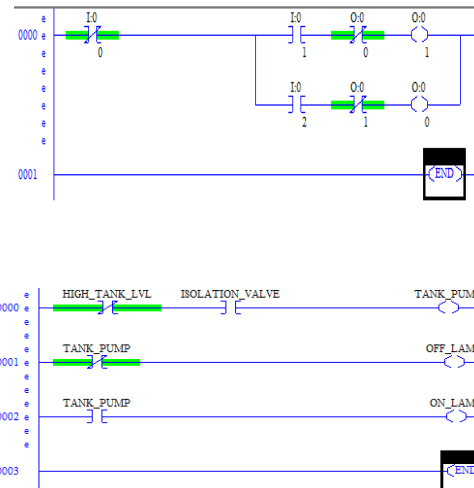
Controller's view  
of the world

## Input Table

```
0011101011110110101
1101101010101010101
1010101011110101010
0000010101111101011
0000111101010101011
0110101010101010001
0101111010100101010
0001010100001001000
0101010010111111100
0010101001010011010
1010100101010101101
1100101010101000000
```

Writes Outputs  
based on logic

## Logic



Controller acting  
on the world

## Output Table

```
0011101011110110101
1101101010101010101
1010101011110101010
0000010101111101011
0000111101010101011
0110101010101010001
0101111010100101010
0001010100001001000
0101010010111111100
0010101001010011010
1010100101010101101
1100101010101000000
```

# Remediation

## Network Level



# Remediation

Host Level



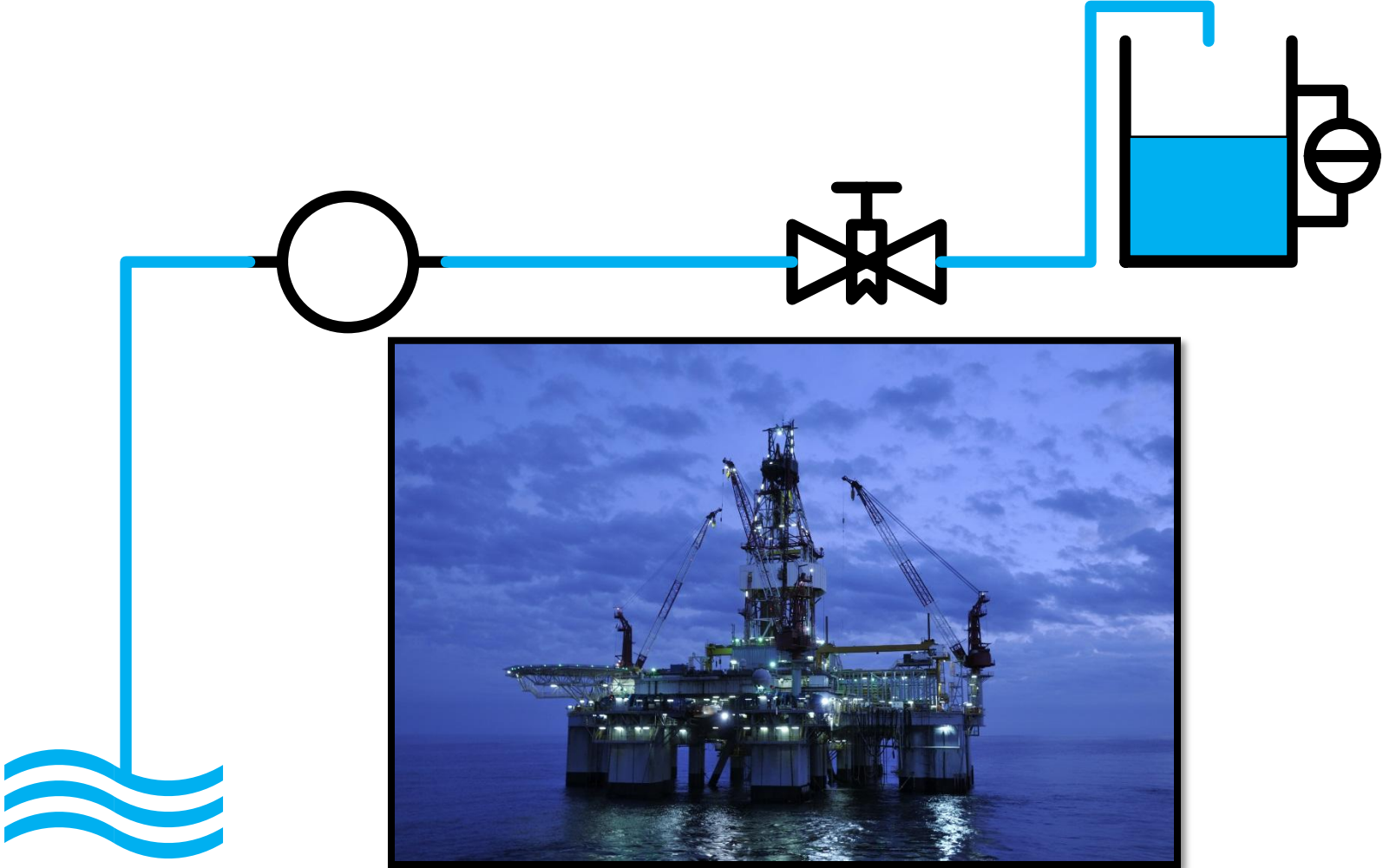


# Remediation

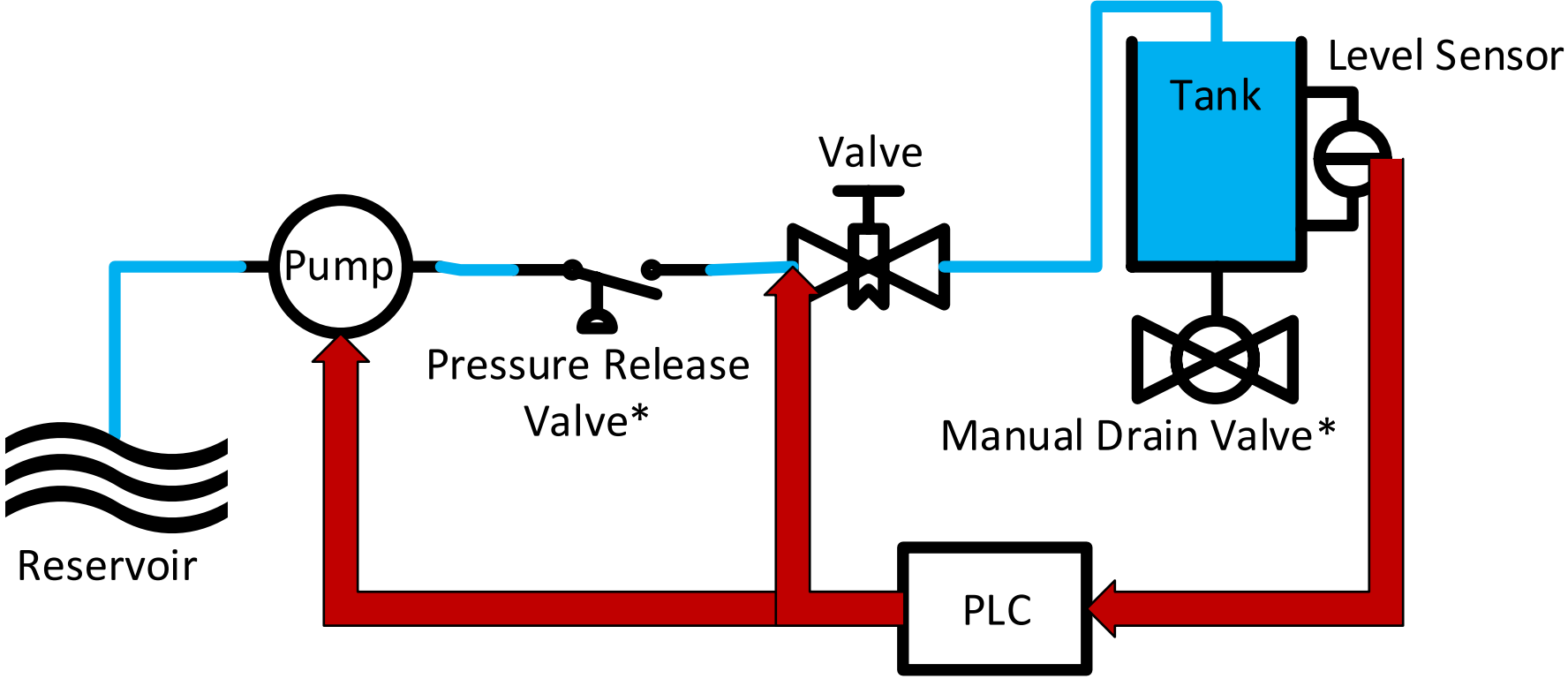
Device Level



# Exploit Demo



# Exploit Demo



\*Only present for demo purposes

# Thanks

Cimation

Dillon Beresford - Research

Ryan Moos - Fabrication

